

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS • (FINAL ASSEM.)

MODEL 700 COMPONENT Bi-Pad Mount Assy. PART NO. _____
 DATE 3-15-70 COMPUTER PBC SHEET 1 OF 1

OPER. NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	DRAW THE FOLLOWING				
	1) BI-PAD MOUNT				
	2) BI-PAD BUSHING				
	3) WASHER				
	4) SCREW				
	ASSEMBLE BI-PAD BUSHING TO STOCK. ASSEMBLE BI-PAD MOUNT TO BUSHING WITH WASHER AND SCREW.				
	TOTAL				

RD-6568 1-18-63