

ESTIMATE
 Title Model 700 Left Hand Bolt Action (21.712) } 21-350
 Date July 7 1969 } 308
 Estimated by P.B. Leary - V.G. DeRous } 30-06
 } 1mm max } cal's

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SM ALVIS
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1	DEVELOPMENT				
	Investigation				
	Design				
	Model making				
	Design testing				
	Models for test				
	Development - Powder Metal				
	Development - Molds				
	Engrg-Folders, C of O, Stds.				3000
2	PRODUCT ENGINEERING				
	Process eng. & trial run				
	Pilot lot testing				5000
3	TOOLING				
	Design				21400
	Fixtures & Gages				96200
	Molds				
	Perishable tools				1200
	Tool revisions				21000
	Vendors tooling				22800
4	SPECIAL MACHINES				
	Construction				
	Design				
	Tooling				
	Perishable tooling				
	Operations				
5	REMINGTON MACHINES				
	Construction				14500
	Design				22000
	Tooling				1700
	Perishable tooling				
	Operations				1500
6	STANDARD MACHINES & EQUIP.				101900
7	PRODUCTION AIDS				
	Construction				
	Operations				5000
8	PILOT OPERATIONS				
	Machine alterations				
	Pilot lot mfg.				8000
	Machine rearrangement				5000
	Comp. obsolescence				1500
	Provision for advancing wages & material costs				
	-- R&D				
	-- Plant				31700
	GRAND TOTAL				348600
	Development		3300		
	Construction		128100		
	Operations		217200		