

ESTIMATE

Sum. Aids

Copies to: W E LEEK

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Title Machawk 600  
 Date Jan 28 1970  
 Estimated by CR Case - V G Dec'eng

1	DEVELOPMENT			
	Investigation			
	Design			
	Model making			
	Design testing			
	Models for test			2000
	Development - Powder Metal			
	Development - Molds			
	Engrg-Folders, C of O, Stds.			1000
2	PRODUCT ENGINEERING			
	Process eng. & trial run			
	Pilot lot testing			
3	TOOLING			
	Design			100
	Fixtures & Gages			700
	Molds			
	Perishable tools			
	Tool revisions			1000
	Vendors tooling			
4	SPECIAL MACHINES			
	Construction			
	Design			
	Tooling			
	Perishable tooling			
	Operations			
5	REMINGTON MACHINES			
	Construction			
	Design			
	Tooling			
	Perishable tooling			
	Operations			
6	STANDARD MACHINES & EQUIP.			
7	PRODUCTION AIDS			
	Construction			
	Operations			
8	PILOT OPERATIONS			
	Machine alterations			
	Pilot lot mfg.			
	Machine rearrangement			200
	Comp. obsolescence			
	Provision for advancing wages & material costs:			
	-- R&D			
	-- Plant			
	GRAND TOTAL			5000