

W. J. Long

cc: L.J. Boyle
~~S.M. Alvis~~
L. Fox
R.L. Hall
P.B. Croop
E.R. Carr
F.H. Byrnes
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V. G. DeREUS

MODEL 700 TRIGGER HOUSING ASSEMBLY
PROPOSED RIVETED PROCESS WITH POWDER METAL SPACERS -

A cost evaluation has been completed for the above proposal based on current production forecasts and a revised process submitted by PE&C. (This new process includes an additional anneal operation and a sizing operation after riveting the assembly).

A gross annual savings of \$10,890 will be realized on a capital investment of \$1,600. An infinite return on capital investment is anticipated through a reduction in working capital.

A return of 114.6% on total capital required is indicated based on an operation charge of \$14,250.

F. G. Carlson, Superintendent
Methods & Standards Section

R. J. Long

R. J. Long, Group Leader

att.
RJL:sm