

cc: W.E. Leek *Chas. Yul*  
S.M. Alvis  
C.W. Stephan

RD-69-B

## REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



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Ilion, New York  
October 14, 1970

SUBJECT: STAFF MEETING (J.S. MARTIN)

DATE: OCTOBER 13, 1970

PRESENT: J.S. MARTIN L.L. JOHNSON  
J.C. HUTTON M.F. CARTER  
T.G. BAUMAN R.C. ECKER  
T.J. PLUNKETT L.J. HAGEN  
C.L. ENNIS

DISCUSSION:

1. M/732 New Rifle Concept
  - a. New bolt design complete and to the Model Shop 10/15/70.
  - b. This will include the two types of extractors. It will be started with the closed bolt head and the claw type will be held until further investigation is made.
  - c. Fire control being continued with a new trigger, hammer and sear. There is a space problem.
  - d. A new type firing pin retainer latch to lock the firing pin in the rearward position until the hammer is released.
  - e. The 4:1 layout of the receiver and the breech bolt assembly is being worked on the big board (M.F. Carter).
  - f. A blank drawing is being worked on to produce a frame.
  - g. Wooden model to be photographed. (L.L. Johnson will handle.)
  - h. Photos to be taken on the new gas system (J.C. Hutton).

Staff Meeting (J.S. Martin)

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DISCUSSION (Continued):

2. M/1132 New Shotgun Concept
  - a. The gun is still in the Measurement Lab for bolt analysis.
  - b. Part for inertia operated carrier latch system are now heat treated and ready for test. Photos to be taken of this system (T.J. Plunkett).
  - c. The fore-end section has been finished by L.L. Johnson and shown at the meeting.
3. M/870 - 20 Ga. Lightweight (R.C. Ecker)
  - a. A study is being made as to the cause of one model gun which fired out of battery.
  - b. All drawings will be completed and released to the Plant by 10/15/70.
4. M/870 - 12 & 20 Ga. Left Hand
  - a. The drawings are being changed (removing the 20 Ga. 3" mag.) and being transmitted to the Plant.
5. M/540X Target Rifle
  - a. Two models completed, and a report has been made out and turned over to W.E. Leek.
6. M/541 Custom Sporter
  - a. The drawings are complete, except for the stock drawing.
  - b. The stock drawing will take approximately three to four days to complete.
  - c. Center sights have been ordered (Williams).