ESTIMATE

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Title M/700 REAR SIGHT EYEPIECE
Date 2-22-71
Estimated by URTZ, CROOP, SWEENEY

REPLACEMENT MACHINERY — STD. VS. SPECIAL MACHINES

			STANDARD MACHINES		SPECIAL MACHINES	
1	DEVELOPMENT					
	Investigation					
	Design					
	Model making					
	Design testing					
	Models for test					
	Development - Powder Metal					
	Development - Molds					
	Engrg-Folders, C of O, Stds.					
2	PRODUCT ENGINEERING					
	Process eng. & trial run					
	Pilot lot testing					
3	TOOLING					
	Design		2340		500 -	
	Fixtures & Gages		9360		2200	
	Molds					
	Perishable tools					
	Tool revisions		1800		1000	
	Vendors tooling					
4	SPECIAL MACHINES					
	Construction				18300	
	Design				3000	
	Tooling				4000	
	Perishable tooling					
	Operations				2000	
5	REMINGTON MACHINES					
	Construction					
	Design					
	Tooling					
	Perishable tooling					
	Operations					
6	STANDARD MACHINES & EQUIP.		13,500			
7	PRODUCTION AIDS					
	Construction					
	Operations					
8	PILOT OPERATIONS					
	Machine alterations					
	Pilot lot mfg.		100		200	
	Machine rearrangement		200		200	
	Comp. obsolescence					
	Provision for advancing wages & material costs					
	-- R&D					
	-- Plant		2700		3100	
	GRAND TOTAL		30,000		34,500	