

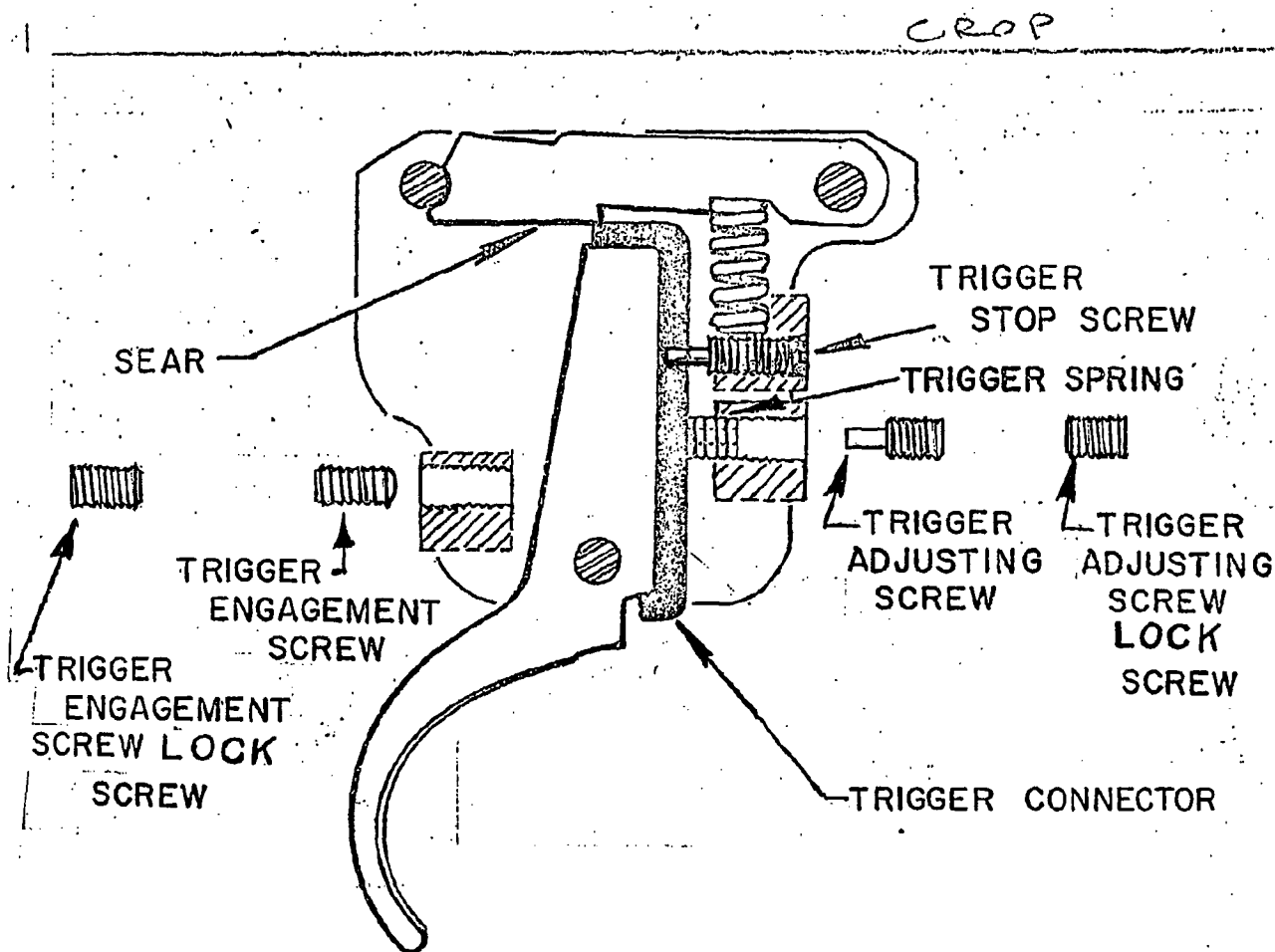
MODEL 700

Remove barreled action from stock. Referring to attached sketch of trigger housing assembly for Model 700, remove trigger engagement screw from rear of trigger housing assembly. Replace with new trigger engagement screw furnished. This screw has a rounded end and requires an Allen hex wrench to install. With bolt assembly in cocked position, adjust this screw until there is approximately .020" to .025" engagement of sear and trigger connector. This engagement can be seen through holes in sides of trigger housing assembly. Assemble new trigger engagement screw lock screw and tighten against trigger engagement screw. This screw has a flat end and requires the same hex wrench to install. There will be some forward movement of the trigger engagement screw because of play in the threads and the final sear and trigger connector engagement should be .015"-.020". If it is not within these tolerances, repeat the above sequence until the final engagement is .015"-.020".

Now remove the trigger adjusting screw. The trigger spring may or may not come out with this screw. Replace the spring and assemble the new trigger adjusting screw that was furnished. This screw has a teat on the end the same as the screw that was removed and it requires the same hex wrench as previously used. Check the trigger pull which should be between 3 and 5 pounds. Set the force near the minimum of 3 pounds. Assemble the new trigger adjusting screw lock screw and tighten against the trigger adjusting screw. This screw has a flat end and requires the same hex wrench as above for assembly. Because of some play in the threads, the trigger pull will probably increase. If it is not within the 3 to 5 pounds specification, repeat the assembly process of these two screws.

Before assembly of barreled action into stock, recheck engagement of trigger connector and sear to make sure they are still correct.

REMINGTON ARMS COMPANY, INC.



M-700

FIG. 3 (MANUAL)

FIG. 4 (FOLDER)

REMINGTON-UMC CO., INC.

31-5%