

Part Program: 710 TRGCHK
Part Serial #: 92PCT
Inspector: Don Tipton

Date/Time: 01/16/2004 08:19:24
CMM: CMM1

FLATNESS OF SURFACE -B-

#1

TYPE: PLANE

NAME: _PLAN1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0040		0.0010	+

FLATNESS OF SURFACE -C-

#2

TYPE: PLANE

NAME: _PLAN2

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0030		0.0004	+

-B- TO -C- PERPENDICULARITY

ANSI PERPENDICULARITY: To

#3

FEATURE #9

TYPE: PLANE

NAME: _PLAN2

CLASS: Important

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
PE			0.0015		0.0013	++

PIVOT PIN HOLE

#4

TYPE: BORE

NAME: _CYL1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.1862	0.1880	0.0015	0.0015	-0.0018	-0.0003
Y	-0.9675	-0.9680	0.0015	0.0015	0.0005	++
DI	0.1269	0.1259	0.0005	0.0005	0.0010	0.0005
FM			0.0005		0.0011	0.0006
PS			0.0030		0.0036	0.0006

DISTANCE FROM -C- TO LOWER FLAT

#5

TYPE: PLANE

NAME: _PLAN3

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-1.0787	-1.0780	0.0010	0.0010	-0.0007	---
FM			0.0005		0.0001	+