

Part Program: 710 TRGCHK
 Part Serial #: GR UNK
 Inspector: Don Tipton

Date/Time: 01/15/2004 16:21:25
 CMM: CMM1

FLATNESS OF SURFACE -B-
 #1

TYPE: PLANE
 NAME: _PLAN1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0040		0.0003	+

FLATNESS OF SURFACE -C-
 #2

TYPE: PLANE
 NAME: _PLAN2

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0030		0.0002	+

-B- TO -C- PERPENDICULARITY
 ANSI PERPENDICULARITY: To _PLAN1
 #3

FEATURE #9
 TYPE: PLANE
 NAME: _PLAN2
 CLASS: Important

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
PE					0.0006	+

PIVOT PIN HOLE

#4
 TYPE: BORE
 NAME: _CYL1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.1865	0.1880	0.0015	0.0015	-0.0015	----
Y	-0.9655	-0.9680	0.0015	0.0015	0.0025	0.0010
DI	0.1262	0.1259	0.0005	0.0005	0.0003	+++
FM			0.0005		0.0003	+++
PS			0.0030		0.0059	0.0029

DISTANCE FROM -C- TO LOWER FLAT
 #5

TYPE: PLANE
 NAME: _PLAN3

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-1.0779	-1.0780	0.0010	0.0010	0.0001	+
FM			0.0005		0.0000	+

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