

CC: E. P. Spencer:
E. G. Larson:

Feb. 19, 1974

P. Woodrick

Custom Gun Service,

Mr. Jay Moore.

1104 Upas Ave,

Mc Allen,

Texas

78501

X

X

X 30

Mr. Jay Moore, Owner & gunsmith.

Mr. Romeo Garcia, Gunsmith

M3200 #17009 Lower barrel loose in the barrel band--equipped with M/A
band.

M1100 12 action bars breaking, slide coming loose, breaking at the front section, breaking at operating handle slot & retainer.
50 fore end supports breaking, mostly blocks coming off
10 barrel supports breaking out of receiver.
8 inter. latch studs coming out.
24 of the locking blocks with studs coming out.
75 to 100 extractors replaced this past year in guns serviced at t
shop--sold over twice the number over the counter.

On the above M3200 the owner is a Trap Shooter and advised that he will will shoot the gun to such an extent that you can not put your hand on the fore end section--this results in the cement we use in the barrel band bulging out causing this looseness.

In questioning Mr. Moore about service problems the above items were mentioned--adding that this shop repairs a lot of Remington guns but with about 9/10 of the guns in the field being Remington is the reason.

Was told about a nearly new M700 rifle that was being carried in a truck last fall and in some manner accidentally went off shooting into the transmission. The gun was brought to Mr. Moore for checking and he advised the owner & lawyer that he found nothing wrong with it--did not take the gun apart or touch the seal on the screws--advised them that it was doubtful they had any type case as it appeared to him that the trigger was pulled. Asked me if I knew about this & whether Rem. had been contacted yet? Mr. Moore checked his repair tickets but could not supply me with any information as to serial number or name. Does warranty work for Min & Max. and in asking about the normal labor charge on a new gun repair advised about \$4.50 plus the parts. Was shown a letter from Min. Service and they request that all guns serviced be tested to eliminate any second return on service.

R2505520

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MODEL	PART	DESCRIPTION	USAGE
	30515	STOCK ASSY MIL	9
	30960	SLIDE ASSY	8
	15072	BOLT	1
	28201		467
	90327	TOP LOCK LEVER PLGR ROD	50
110	31626	STOCK ASSY	4
40	27465	FRONT RAIL SCREW	86
40	20070	SLING STRAP ASSY	83
40	15401	TRIG STOP SCREW	80
40	19792	FRONT SWIVEL	80
40	18870	FRONT SWIVEL WASHER	68
40	16114	RECEIVER FILLER SPRING	53
40	27595	FRONT SWIVEL ASSEM	50
40	16205	FRONT BASE SCREW FOR LIGH	42
40	27530	TRIGGER ASSEM	41
40	22555	FIRING PIN ASSEMBLY	36
48	32116	TRIGGER PLATE ASSY L.H.	1
51	15028	CARRIER RUBBER	44
51	25650	CARRIER TENSION FINGER BD	14
51	15029	CARRIER RUBBER STUD	9
51	25626	CARRIER BASE ASSEM FINDLA	6
51	17579	CARRIER TENSION FINGER SP	5
51	25635	MAIN SPRING ASSEM	1
58	16176	EXTRACTOR 12 16 20	8903
58	25390	OPER HDLE 12 16 20 ADL 31	6468
58	16791	OPERATING HANDLE SPRING	1058
58	15097	OPER HANDLE PLGR	973
58	16344	CARRIER LATCH SPRING	561
58	16966	CARRIER DOG FOLLOWER SPRI	528
58	19993	STOCK BEARING PLATE	473
58	25365	ACT BAR ADL MAG	460
58	19365	ACTION SPRING	396
58	16345	CARRIER LATCH PIN	395
59	30320	CLIP MAG	698
66	16550	BOLT HANDLE	1475
66	16968	FRONT SIGHT WASHER	1296
66	16892	FRONT SIGHT SCREW	1293
66	16515	COVER SCREW	703
66	24395	MAG TUBE ASSY	674
66	16545	FRONT SIGHT	473
66	28185	FIRING PIN	455
66	25540	BREECH BOLT ASSEM	430
66	18408	EXTRACTOR	401
66	16564	DISCONNECTER	334
68	15899	BARREL SEAL VITON 12.16 A	11154
68	17433	EXTR SPRING	3742
68	15335	PISTON SEAL A ADL	3094
68	15384	PISTON A ADL	2944
68	27415	FORE END SUPPORT ASSEM	2847
68	15383	LEFT SHELL LATCH SPRING A	2269
68	15702	FIRING PIN RETRACTOR SPRI	2210
68	15382	MAGAZINE SPRING A ADL	2130
68	26630	FEED LATCH 12 GA	2079
68	15393	LEFT SHELL LATCH RETAINER	1912
76	25870	STOCK ASSEMBLY MOHAWK BRD	69
76	15102	BOLT PUSH ROD SPG	29
76	25871	STK ASSY APACHE BLACK	28
76	15070	EXTRACTOR	26
76	15254	TRIGGER CAP	24
76	15107	LOCKING BAR SPRING	22
76	29145	FIRING PIN	22

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MODEL	PART	DESCRIPTION	USAGE
77	32340	MAG ASS Y	906
77	14748	MAGAZINE GUIDE	334
77	14351	MAG LATCH	250
77	31625	STK ASSY	119
77	15994	EJECTOR	42
77	14354	MAG GUIDE SCREW	34
77	14957	MAG LATCH THUMDPiece	24
77	24391	BOLT ASSEM	20
77	14349	TRIGGER GUARD	4
100	15417	RIB SCREW ADD USE 600	166
100	15654	MONTE CARLO STOCK ASSEM	100
100	15416	SIGHT SCREW AND 600 AND M	70
100	15728	REAR SIGHT LEAF ADD USE 6	50
100	14904	PEK HOLE L H	39
100	15410	FIRING PIN ADD USE MODEL	34
100	15413	BOLT STOP SPRING ADD USE	32
100	30136	CARRIER ASSEM	31
100	26795	SAFETY ASSEMBLY ADD USE M	30
100	15450	REAR RECEIVER SCREW	29
3200	90297	BARREL BOND LOCK P	589
200	90307	TOP LOCK LEVER SCR	455
200	90332	YOKE ROD SPRING	369
200	90440	HAMMER COCKING ROD	360
200	90351	FORE END LATCH SPR	260
200	32235	FIRING PIN HOUSING	245
200	90380	EJECTOR STOP PIN	230
200	91012	SEAR SPRING	220
200	90356	TANG BLK SCREW	153
200	90535	EJECTOR HAMMER PIV	160
320	90331	YOKE ROD NUT	770
320	32310	TOP LOCK LINER ASSEM	615
320	90304	FIRING PIN	606
320	90466	TRIGGER COCK SPRING	501
320	90501	FIRING PIN RET	362
320	90294	FORE END SCREW	295
320	32385	FORE END IRON ASSEM	291
320	32492		283
320	90309	FIRING PIN RETAINING YOKE	264
320	91026	YOKE ROD BUFFER SPRING WA	236
410	90849	MAG INDEX CLUTCH ASSY	2
410	91064	REMOTE CENTRAL SWITCH	1
510	21076	FRONT SIGHT	1003
510	20435	SLING STRAP SWIVEL HOOK A	909
510	17229	OPEN SIGHT LEAF	370
510	17578	BUTT PLATE	362
510	438	TRIGGER SPRING PLUNGER	314
510	17577	TRIGGER GUARD SCREW	257
510	252	SAFETY SCREW	153
510	15871	TRIGGER GUARD	145
510	34	EXTRACTOR RIGHT	144
510	32	EXTRACTOR LEFT	113
511	2170	MAGAZINE ASSEM COMPLETE 1	1053
511	593	MAG LOCK	641
511	247	BOLT HOLE ASSEM	252
511	19636	MAG LOCK SCREW	126
511	891	TRIGGER ASSEM	120
511	105	MAGAZINE GUIDE PLATE	47
511	393	TAKE DOWN SCREW	47
511	595	REC INSERT REAR	42
511	21275	STK ASSY COMPLETE A	41
511	331	EJECTOR SCREW	38
512	10499	SAFETY	

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MODEL	PART	DESCRIPTION	USAGE
512	20	CARTRIDGE STOP	68
512	19917	OUTER MAG TUBE	63
512	16739	MAGAZINE RING	48
512	14	CARRIER SPACER BUSHING	38
512	21	CARTRIDGE STOP PLUNGER	32
513	1010	MAG ASSEM	1606
513	22560	REAR SWIVEL SCREW ASSY	133
513	297	BOLT HOLE ASSEM	118
513	5	FRONT SWIVEL ASSEM	54
513	493	TRIGGER CUSHION SPRING AD	45
513	492	TRIGGER CUSHION SPRING SC	35
513	491	TRIGGER CUSHION SPRING	34
513	504	FRONT SIGHT RAMP SCREW	34
513	113	FRONT SWIVEL SCREW	31
513	822	TRIGGER ASSEM COMPLETE	27
514	17573	EXTRACTOR SPRING	907
514	15445	OPEN SIGHT SCREW	786
514	17233	EXTRACTOR	733
514	17576	EXTRACTOR PLUNGER	347
514	21075	FRONT SIGHT	336
514	17676	EJECTOR AND TRIGGER PIN	213
514	15396	OPEN SIGHT LEAF	175
514	22750	BOLT ASSY	114
514	17704	FIRING PIN	86
514	17572	EJECTOR SPRING	67
521	20395	REAR SWIVEL SCREW ASSY	1312
521	17815	FRONT SIGHT	28
521	20215	SLING STRAP ASSY 1 IN	11
521	17814	REAR SIGHT LYMAN 57 RS	5
521	21310	STOCK ASSEMB	4
521	22395	FRONT SWIVEL ASSY	4
521	710	BARREL	3
521	18666	REC SGT MTG SCREW	3
521	18667	REC SGT MT SCREW	3
521	22050	BARREL FILLER BLOCK	2
540	31600	SLING STRAP ASSEM HTGS CO	169
540	14529	BOLT STOP	117
540	14725	REDFIELD RECEIVER SIGHT	103
540	14804	FRONT SIGHT REDFIELD	97
540	14724	RECEIVER SIGHT BASE	62
540	31230	BUTT PL TUBE ASSEM	50
540	31245	BUTT PLATE ASSEM	42
540	14510	BOLT STOP REL	26
540	14650	FRT SWIV BUSH ASM	25
540	14518	TRIG HOUSING ASSY	18
541	32520	R SIGHT ASSEM	732
541	32125	MAG LATCH ASSEM	7
541	32135	MAGAZINE PLATE	5
541	14980	TRIGGER HOUSING ASSY	4
541	32130	TRIGGER GUARD	3
541	14571	TRIGGER	1
541	15949	BBL & REC ASSY	1
541	29029		1
550	17667	EXTRACTOR PLUNGER	845
550	18318	EXTRACTOR	746
550	20480	FIRING PIN ASSY	592
550	19470	ACTION SPG	509
550	22792	INNER MAG TUBE ASSY	430
550	239	SEAR SPRING	418
550	19625	MAIN SPG	348
550	284	RECEIVER PLUG RETAINER SC	310
550	283	RECEIVER PLUG RETAINER	278
550	437	ACTION SPRING BUSHING	240
552	16453	BOLT LATCH SPG	525
552	12122		

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MODEL	PART	DESCRIPTION	USAGE
552	16397	EXTRACTOR SPRING SEAT	174
552	23050	CARRIER	160
552	19948	CARRIER SPRING	147
552	19848	ACTION SPRING	126
555	25005	STOCK ASSY	308
572	25585	OPEN SIGHT STEP	2736
572	19813	FIRING PIN	1649
572	25225	FRONT SIGHT	1050
572	22790	INNER MAG TUBE ASSY	911
572	25105	MAGAZINE SCREW	719
572	25080	FORE SCREW	313
572	22645	FORE END ASSY	302
572	19912	EJECTOR	282
572	19826	FORE END SUPPORT	274
572	16759	FORE END HANGER	257
580	14001	FRONT SIGHT	518
580	14010	EXT SPRING	469
580	14011	FIRING PIN	404
580	14039	EXT R H	343
580	14008	EXT L H	300
580	29110	STRIKER ASSY	114
580	14059	REAR SGT EYEPiece	95
580	14034	REAR SIGHT SCREW	76
580	29100	REAR SIGHT ASSEMB	69
580	14039	EJECTOR	62
581	29075	MAG ASSEMB	1959
581	33000		1705
581	14048	MAG LATCH	82
581	14047	MAG GUIDE	74
581	14049	MAG LATCH SCREW	48
581	14071	TAKE DOWN SCREW	30
581	29056	STOCK ASSEMBLY	25
581	14042	TRIG GUARD SCREW	18
581	14495	MAG SLEEVE	11
581	29000	BOLT BODY ASSEMBLY	6
582	18382	BOLT ASSY PIN	220
582	29115	INNER MAG TUBE ASSY	156
582	14052	ELEVATION SCREW	69
582	14022	MAG FOLLOWER	31
582	14013	CARRIER SPRING	30
582	29090	SLING STRAP ASSY	29
582	29005	CART FEED INSERT	26
582	29057	STOCK ASSEMB	23
582	14020	CART FEED INSERT PIN	22
582	14043	TAKE DOWN SCREW	22
590	29001	BOLT BODY ASSY	40
590	14891	REAR SIGHT RIB	3
591	90532	EXTRACTOR	547
591	14469	FRONT SIGHT	206
591	14722	FIRING PINS	121
591	14730	LATCH	88
591	29116	INNER MAG ASSEM	74
591	90334	RECEIVER COVER SC	57
591	14735	FIRING PIN RETAINING PIN	38
591	14728	BOLT HEAD	26
591	14738	MAG GUIDE	20
591	14729	EJECTOR SPG	19
592	14733	EXTRACTOR	52
592	29050	STOCK ASSEM	21
592	14813	MAG RING	10
592	29025	RECEIVER ASSY	8
592	14076	INNER MAG TUBE	4
592	14073	CART FEED INSERT	3
592	15891		4

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MODEL	PART	DESCRIPTION	USAGE
600	26841	REAR SIGHT ASSEMBLY, 300, 2	39
600	15488	RIB	29
600	16793		28
600	24484	BOLT STOP PIN	23
600	26730	TRIC ASSY	23
600	15726	REAR SIGHT EYE PIECE	22
600	15412	BOLT STOP	20
610	26465	FIRING PIN ASSEMBLY	145
610	15330	SEAR	118
610	26460	REAR SIGHT ASSEMBLY COMPL	104
610	15326	REAR SIGHT SCREW REAR	72
610	30	EJECTOR	68
610	15302	FIRING PIN CAM PIN	65
610	15325	REAR SIGHT SCREW FRONT	62
610	15866	SAFETY LEVER, ADD USE 611	51
610	15881	FRONT SIGHT ADD USE 611	23
610	15311	RECEIVER INSERT REAR	21
611	330	EJECTOR	119
611	15307	MAGAZINE LOCK SCREW	104
611	15312	MAGAZINE LOCK SPACER	76
611	15755	REC INSERT	10
611	26571	STOCK ASSEMBLY	5
612	26470	INNER MAG TUBE ASSY	160
612	26570	STOCK ASSEMBLY	17
612	15250	BBL NEW STYLE	8
612	15391	MAGAZINE SPRING	7
612	15319	OUTER MAGAZINE TUBE	6
612	15313	MAGAZINE FOLLOWER	4
612	15315	TAKE DOWN SCREW	4
612	26510	BOLT ASSEMBLY	4
612	15766	REC INSERT	2
612	15305	MAG RETAINER SPG PIN	1
660	29390	BOLT FINAL ASSY	16
660	29835	STOCK ASSY	10
660	23500	FIRING PIN ASSEM	7
660	15673	FIR PIN HEAD	4
660	29865	B3L ASSY 243	2
660	15676	BOLT PLUG	1
660	29862	B3L ASSEM 308	1
660	29867	B3L ASSY 350 MAG	1
70	20062	CARRIER ASSEM LEFT HD	6
700	28505	REAR SGT RAMP SCREW N/S	2150
700	14669	EXT 30/06	2008
700	15373	FRONT SIGHT A ADL	1145
700	90904	WINDAGE SCREW	540
700	90906	ELEVATION SCREW	523
700	32510	R SIGHT APERTURE	511
700	26355	REAR GUARD SCREW ALL CAL	484
700	28510	FRONT SIGHT RAMP, ADL, ADD	382
700	27342	EXTRACTOR RIVET 222 R AND	375
700	15709	EXTRACTOR	373
721	25410	BUTT PLATE SCREW	794
721	20465	EXTRACTOR	555
721	17019	EJECTOR SPRING	388
721	22035	FRONT GUARD SCREW	351
721	17034	RECEIVER PLUG SCREW	348
721	17017	EJECTOR	311
721	24475	BOLT STOP PIN	191
721	17580	CENTER GUARD SCREW	183
721	23222	BOLT DETENT BALL	174
721	17028	MAGAZINE SPRING	158
722	22027	FRONT GUARD SCREW	

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MODEL	PART	DESCRIPTION	USAGE
722	17058	MAIN SPRING	14
722	22016	TRIG GUARD	14
722	22041	FIRING PIN ASSY	9
722	17970	MAGAZINE SPACER 222	7
722	17971	MAGAZINE 222	6
722	16794	MAGAZINE SPACER 222 MAG	3
725	16715	MAGAZINE 244 REM	56
725	19800	FLOOR PLATE LONG ACTION	55
725	16452	FLOOR PLATE LATCH SPRIN	36
725	16453	FLOOR PLATE PIVOT PIN	34
725	16451	FLOOR PLATE LATCH PIN	23
725	16434	FLOOR PLATE SHORT ACTION	19
725	16715	MAGAZINE 222 REM	13
725	16355	FRONT SIGHT COVER	12
725	16826	MAGAZINE SPACER 222 REM	6
725	16421	SAFE DETENT SPRING	3
740	21880	MAGAZINE ASSY 30 06	8370
740	23737	MAGAZINE ASSEM 308	3133
740	21832	MAGAZINE ASSY 35	2390
740	18326	FIRING PIN	799
740	16456	REAR SIGHT LEAF SCREW	788
740	16023	REAR SIGHT BASE SCREW	556
740	30495	FORE END ASSEMBLY	425
740	18334	ACTION TUBE	236
740	19673	CAN PIN	190
740	18357	DISCONNECTOR	89
742	23805	FRONT SIGHT BRASS POWDERE	3266
742	27340	EXTRACTOR RIVET ADD USE 7	2188
742	19946	EJECTION PORT COVER	1491
742	23706	FRONT SWIVEL ASSEM ADL	1343
742	24525	REAR SIGHT ASSY	1129
742	32815	STK ASSEM	957
742	23740	CLIP MAG	825
742	23739	MAGAZINE ASSEMBLY 6MM	698
742	28511	FRONT SIGHT RAMP	543
742	23223	SAFETY DEY BALL	533
760	23030	CLIP MAG 30/06	4481
760	28095	SIGHT STEP	3806
760	23033	MAGAZINE ASSEM 270	2719
760	23718	MAGAZINE ASSEM 308	822
760	23721	CLIP MAG 243	627
760	28097	SIGHT STEP	517
760	19945	EJECTION POT COVER	403
760	28096	SIGHT STEP	375
760	28093	SIGHT STEP	338
760	28590	STOCK ASSEM RIGHT BDL	332
788	29540	MAGAZINE ASSEMBLY 243	2165
788	29535	MAG ASSEMB	1576
788	29536	MAG ASSEMB	1563
788	29539	CLIP MAG 308	1400
788	29541	CLIP MAG 6MM	1072
788	14212	EJECTOR	261
788	29537	MAG ASSEMB	230
788	14236	ELEVATION SCREW	190
788	29350	REAR SIGHT BASE	164
788	29395	REAR SIGHT SCREW	143
851	17436	FIRING PIN	6436
851	17432	EXTRACTOR PLUNGER	3916
851	18097	MAGAZINE PLUG WOOD 3 SHOT	1916
851	17437	FIRING PIN RETRACTOR SPR	1340
851	17539	TRIG PLATE PIN DETENT SPG	1268
851	20501	TRIGGER PLATE PIN FRONT I	1095
851	20535	FRICTION PIECE 12	1091
851	18781	CARRIER DUG PIN	949
851	20606	TRIGGER PLATE PIN REAR	

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MODEL	PART	DESCRIPTION	USAGE
870	25375	MAG CAP	1330
870	18647	EJECTOR RIVET REAR	1228
870	20040	SHELL LATCH LEFT 12	1110
870	18646	EJECTOR RIVET FRONT	1094
870	14577	STOCK PRESS FORMED	1000
870	14532	MAIN SPG MIL	986
870	14405	ADAPTER SLEEVE SCREW	951
870	14696	MAG TUBE COUPLING	934
878	16909	SHELL LATCH LEFT 12 GA	207
878	25175	FORE END	134
878	25165	PISTON ASSEMBLY	103
878	25310	R SIGHT BASE 12GA	98
878	16965	R SIGHT BASE PIN	97
878	25860	ACT DAR ASSY	49
878	25170	BREECH BOLT ASSY COMPLETE	44
878	16967	BREECH BOLT 12 GA	24
878	19659	ACTION SPG STOP	21
878	16895	MAGAZINE CAP	19
ML 879	16901	PISTON SPG BUSHING	25
879	14077	FORE END	4
879	29435	REC ASSY	1
88	30330	TRIGGER HOUSING ASSY L H	2

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