

# N/C PROGRAMMING STATUS

2/21/74

| PART                                                | OPER. NO. | PROC. |            | CUTTER DES. |                 | CUTTER FAD. |                 | FIXT. DES. |            | FIXT. FAD. |            | PROC. |                  | DEBUCCO |                  | D U R A | STATUS                                                                           |
|-----------------------------------------------------|-----------|-------|------------|-------------|-----------------|-------------|-----------------|------------|------------|------------|------------|-------|------------------|---------|------------------|---------|----------------------------------------------------------------------------------|
|                                                     |           | %     | COMP. DATE | %           | COMP. DATE      | %           | COMP. DATE      | %          | COMP. DATE | %          | COMP. DATE | %     | COMP. DATE       | %       | COMP. DATE       |         |                                                                                  |
| 2-X BARREL EXTENSION                                | 1         | 100   | —          | 70          | 3 DAYS (NOTE 1) | 80          | 1 WEEK (NOTE 1) | 100        | —          | 98         | 4/5/74     | 90    | 10 DAYS (NOTE 1) | 50      | 10 DAYS (NOTE 1) | 4       |                                                                                  |
| "                                                   | 2         | 50    | 3/28/74    | 50          | 4/5/74          | 0           | 4/12/74         | 0          | 4/26/74    | 0          | 5/3/74     | 0     | 3 WEEKS (NOTE 1) | 0       | 5/10/74          | 6       |                                                                                  |
| 2-X FRAME-BERRE WELDING TO TOP TANG                 | 1         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | —                | —       | 2 MAG. & 2 STD. FRAMES (1012) WERE COMPLETE TO L.C. BUREAU FRAME AT PAGE 12/7/73 |
| "                                                   | 2         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | —                | —       |                                                                                  |
| "                                                   | 3         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | —                | —       |                                                                                  |
| 1-X FRAME ASSEMBLY- 12.5" WELDING TO TOP TANG       | 1         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | DEBUCCO          | —       | COMPLETE (3) MAG. & 2 STD. FRAMES 1/21/74                                        |
| "                                                   | 2         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | "                | —       | "                                                                                |
| "                                                   | 3         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | "                | —       | "                                                                                |
| "                                                   | 4         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | "                | —       | "                                                                                |
| "                                                   | 5         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | "                | —       | "                                                                                |
| 2-X FRAME-MACHINE 12.5" 12.5" SOLID BLANK-E-00001-L | 1         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | —                | —       | DRAW. RG 4/15/74                                                                 |
| 2-X BARREL 12.5" 12.5" STD.                         | 1         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | —                | —       | COMPL                                                                            |
| 2-X BOLT MAG. & STD.                                | 1         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | —                | —       | COMPL                                                                            |
| "                                                   | 2         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 30    | NOT ESTAB.       | 0       | NOT ESTAB.       | 4       |                                                                                  |
| 100-20CA. L.W. BARREL                               | 1         | 100   | —          | 100         | —               | 100         | —               | 100        | —          | 100        | —          | 100   | —                | 100     | —                | —       | COMPL 15 BARREL 12/1/73                                                          |

**COMMENTS ON STATUS:** NOTE 1: COMPLETION DATES ARE DUE DATES OF TIMES AFTER RELEASE OF NEW DRAWINGS (BARREL EXTENSION 3/15/74).

IN/C PRODUCT/AMMUNITION

2/21/74

| PART                    | OPEN NO. | PROC. |      | CUTTER DES. |         | CUTTER PAD. |         | FXT. DES. |         | FXT. FAB. |         | PROG. |         | DEDUCC |            | STATUS |
|-------------------------|----------|-------|------|-------------|---------|-------------|---------|-----------|---------|-----------|---------|-------|---------|--------|------------|--------|
|                         |          | %     | DATE | %           | DATE    | %           | DATE    | %         | DATE    | %         | DATE    | %     | DATE    | %      | DATE       |        |
| 42-X TRIGGER PLATE      | 1        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| "                       | 2        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| 42-X PORT COVER         | 1        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| 42-X HAMMER             | 1        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| "                       | 2        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| 42-X TRIGGER            | 1        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| "                       | 2        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| 42-X ACTION BAR         | 1        | 100   | —    | 50          | 3/18/74 | 0           | 3/27/74 | 25        | 3/23/74 | 0         | 3/27/74 | 50    | 3/15/74 | 0      | 3/27/74    | 40%    |
| 42-X TOY LOCK           | 1        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |
| 42-X STOCK BLOCK/SLIDER | ALL QTY. | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 0      | NOT ESTAB. | 95%    |
| 42-X STRIKER            | 1        | 100   | —    | 100         | —       | 100         | —       | 100       | —       | 100       | —       | 100   | —       | 100    | —          | COMPL  |

COMMENTS ON STATUS:

## N/C PROGRAMMING STATUS

2/21/74

| PART                   | OPER. NO. | PROC. |         | CUTTER DES. |          | FIXT. QTS. |          | FIXT. FAB. |          | PROG. |          | DEDUGO |          | STATUS   |
|------------------------|-----------|-------|---------|-------------|----------|------------|----------|------------|----------|-------|----------|--------|----------|----------|
|                        |           | %     | DATE    | %           | DATE     | %          | DATE     | %          | DATE     | %     | DATE     | %      | DATE     |          |
| 00-X FRAME-USEG        | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | ESTIMATE |
| 00-X WELDING TO INSTAL | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | COMPL.   |
| 00-X BARREL            | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X VENT RIB          | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X BOLT HEAD         | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X BOLT HEAD         | 2         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X STOCK             | —         | —     | —       | —           | —        | —          | —        | —          | —        | —     | —        | —      | —        | 12/21/74 |
| 00-X CARRIER DOG       | —         | —     | —       | —           | —        | —          | —        | —          | —        | —     | —        | —      | —        | 12/21/74 |
| 00-X HAMMER            | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X TOP LOCK          | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X PC PT             | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X FOOT COVER        | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X TRIGGER           | —         | —     | —       | —           | —        | —          | —        | —          | —        | —     | —        | —      | —        | 12/21/74 |
| 00-X BOLT CARRIER      | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X TRIGGER PLATE     | —         | —     | —       | —           | —        | —          | —        | —          | —        | —     | —        | —      | —        | 12/21/74 |
| 00-X GAS CYLINDER      | 1         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| 00-X BOLT CARRIER      | 2         | 100   | —       | 100         | —        | 100        | —        | 100        | —        | 100   | —        | 100    | —        | 12/21/74 |
| "                      | 3         | 50    | 2/20/74 | 0           | NOT EST. | 0          | NOT EST. | 0          | NOT EST. | 0     | NOT EST. | 0      | NOT EST. | 12/21/74 |
| "                      | 4         | —     | —       | —           | —        | —          | —        | —          | —        | —     | —        | —      | —        | 12/21/74 |

COMMENTS ON STATUS:

## N/C PROGRAMMING STATUS

2/21/74

| PART                                      | OPER. NO. | PROC. |      | CUTTER DES. |      | CUTTER PAD. |      | FIXT. DES. |      | FIXT. PAD. |      | PROG. |      | DEDUGO |      | STATUS |
|-------------------------------------------|-----------|-------|------|-------------|------|-------------|------|------------|------|------------|------|-------|------|--------|------|--------|
|                                           |           | %     | DATE | %           | DATE | %           | DATE | %          | DATE | %          | DATE | %     | DATE | %      | DATE |        |
| 540-X BUTT PAD                            | 1(Exc)    | 100   | —    | 100         | —    | 100         | —    | 100        | —    | 100        | —    | 100   | —    | 100    | —    | COMPL. |
| "                                         | 2(Exc)    | 100   | —    | 100         | —    | 100         | —    | 100        | —    | 100        | —    | 100   | —    | 100    | —    | COMPL. |
| 540-X BUTT PAD                            | 1(Exc)    | 100   | —    | 100         | —    | 100         | —    | 100        | —    | 100        | —    | 100   | —    | 100    | —    | COMPL. |
| "                                         | 2(Exc)    | 100   | —    | 100         | —    | 100         | —    | 100        | —    | 100        | —    | 100   | —    | 100    | —    | COMPL. |
| 100 RECEIVER 2-2000<br>L.W. (PULISH PART) | 1         | 100   | —    | 100         | —    | 100         | —    | 100        | —    | 100        | —    | 100   | —    | 100    | —    | COMPL. |
| READING PL 145-328<br>A-36753 (55)        | 1,2,3     | 100   | —    | 100         | —    | 100         | —    | 100        | —    | 100        | —    | 100   | —    | 100    | —    | COMPL. |
| READING PL 145-328<br>A-36753 (45)        | 1,2,3     | 100   | —    | 100         | —    | 100         | —    | 100        | —    | 100        | —    | 100   | —    | 100    | —    | COMPL. |

COMMENTS ON STATUS:

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2/21/74

| PART               | OPER. NO. | SET UP |            | DEBUGG |            | RUN  |     | QTY. COMPLETED | EST. DURA. | STATUS (IF COMPLETE)     |
|--------------------|-----------|--------|------------|--------|------------|------|-----|----------------|------------|--------------------------|
|                    |           | %      | COMP. DATE | %      | COMP. DATE | QTY  | %   |                |            |                          |
| 10 BOLT            | COMPL.    | 100    | —          | 100    | —          | 265  | 100 | 2/14/72        | 265        | LOT 1 (COMPL.)           |
| "                  |           |        |            |        |            | 314  | 100 | 3/9/73         | 314        | LOT 2 "                  |
| "                  |           |        |            |        |            | 163  | 100 | 3/26/73        | 163        | LOT 3 "                  |
| "                  |           |        |            |        |            | 432  | 100 | 6/7/73         | 432        | LOT 4 "                  |
| "                  |           |        |            |        |            | 112  | 100 | 9/5/73         | 112        | LOT 5 "                  |
| "                  |           |        |            |        |            | 573  | 100 | 2/6/74         | 573        | LOT 6                    |
| "                  |           |        |            |        |            | 237  | 30  | —              | 0          | 21 WKS WILL START 3/1/74 |
| 40-X BUTT PAD      | 1&2       | 100    | —          | 100    | —          | 490  | 100 | 5/24/73        | 490        | COMPL.                   |
| "                  |           |        |            |        |            | 514  | 100 | 10/25/73       | 514        | COMPL.                   |
| 40-X BUTT PAD      | 1&2       | 100    | —          | 100    | —          | 297  | 100 | 3/2/73         | 297        | COMPL.                   |
| "                  |           |        |            |        |            | 525  | 100 | 5/22/73        | 525        | COMPL.                   |
| "                  |           |        |            |        |            | 395  | 100 | 11/27/73       | 395        | COMPL.                   |
| 3200 TOP LOCK      | 60        | 100    | —          | 100    | —          | 2047 | 100 | 10/13/73       | 2047       | COMPL.                   |
| 3200 BARREL ASSEM. | 360       | 100    | —          | 100    | —          | 234  | 100 | 10/23/73       | 234        | COMPL.                   |
| 2100 BARREL        | .1        | 100    | —          | 100    | —          | 393  | 100 | 12/13/72       | 343        |                          |
| "                  |           |        |            |        |            | 111  | 100 | 4/27/73        | 111        |                          |
| "                  |           |        |            |        |            | 222  | 100 | 5/31/73        | 228        |                          |
| "                  |           |        |            |        |            | 106  | 100 | 6/26/73        | 106        |                          |
| "                  |           |        |            |        |            | 629  | 100 | 10/16/73       | 624        |                          |
|                    |           |        |            |        |            | 135  | 100 | 11/14/73       | 135        |                          |

COMMENTS ON STATUS:

# N/C PRODUCTION STATUS

2/21/74

| PART                    | OPER. NO. | SET UP |            | DEBUGG |            | RUN  |     | QTY. COMPLETED | EST. DURA. | STATUS (IF COMPLETE) |
|-------------------------|-----------|--------|------------|--------|------------|------|-----|----------------|------------|----------------------|
|                         |           | %      | COMP. DATE | %      | COMP. DATE | QTY  | %   |                |            |                      |
| PIGN LABEL              | 1         | 100    | —          | 100    | —          | 254  | 100 | 1/4/74         | 254        |                      |
| PC (1/2 SHOT)           | 1         | 100    | —          | 100    | —          | 106  | 100 | 2/3/73         | 106        | COMPL.               |
| SS (1/4 SHOT)           | 1         | 100    | —          | 100    | —          | 200  | 100 | 1/10/73        | 200        | COMPL.               |
| "                       |           |        |            |        |            | 636  | 100 | 4/17/73        | 636        | "                    |
| "                       |           |        |            |        |            | 298  | 100 | 2/9/73         | 288        | "                    |
| "                       |           |        |            |        |            | 417  | 100 | 11/1/73        | 417        | "                    |
| "                       |           |        |            |        |            | 192  | 100 | 11/8/73        | 192        | "                    |
| INERT TRAP              | 1&2       | 100    | —          | 100    | —          | 20   | 100 | 5/2/73         | 20         | COMPL.               |
| ARM CARRIER             |           |        |            |        |            | 9    | 100 | 7/3/73         | 9          | "                    |
| "                       |           |        |            |        |            | 112  | 100 | 7/27/73        | 112        | "                    |
| 1-5 RECEIVER            | 1&2       | 100    | —          | 100    | —          | 1300 | 100 | 10/30/73       | 1300       | COMPL.               |
| WILE. 1 (TOP) OP. NO. 2 |           |        |            |        |            |      |     |                |            |                      |
| 100) SIGHT HOLES        |           |        |            |        |            |      |     |                |            |                      |
| 2-5 RECEIVER            | 1         | 100    | —          | 100    | —          | 450  | 100 | 10/5/73        | 450        | COMPL.               |
| 100) SIGHT HOLES        |           |        |            |        |            |      |     |                |            |                      |
| 12-X FINE MESH-BEFO     | 1         | 100    | —          | 100    | —          | 4    | 100 | 11/1/73        | 4          | COMPL.               |
| 2-1000 TUBING (100)     |           |        |            |        |            |      |     |                |            |                      |
| "                       | 2         | 100    | —          | 100    | —          | 4    | 100 | 12/5/73        | 4          | "                    |
| "                       | 3         | 100    | —          | 100    | —          | 4    | 100 | 12/6/73        | 4          | "                    |
| 12-X FINE MESH-ASSEMBLY | 1,2,3     | 100    | —          | 100    | —          | 7    | 100 | 12/21/73       | 7          | "                    |
| 2-1000 TUBING (100)     |           |        |            |        |            |      |     |                |            |                      |
| "                       | 4,5       | 100    | —          | 100    | —          | 7    | 100 | 1/21/74        | 7          | "                    |
| 540-X BUTT PAD          | 2         | 100    | —          | 100    | —          | 750  | 40  | 2/25/74        | 300        | 10 Days              |
| 240-X BUTT PAD          | 1         | 100    | —          | 100    | —          | 440  | 75  | 2/27/74        | 440        | 7 Days               |

COMMENTS ON STATUS: