

# N/C PROGRAMMING STATUS

2-110174

[illegible]

### COMMENTS ON STATUS:

NUMBER OF TOP ESTIMATES 500 / 1,000 / 1,500 PARTS PER YEAR

2X-2-296 MAINTENANCE CLUTCH HOUSING A-5-Y - COMPL.

|   |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |     |
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| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 |

[illegible]

DAVIDSON

4/10/74

# N/C PROGRAMMING STATUS

| PART                                      | OPER. NO.   | PROC. |            | CUTTER DES. |            | CUTTER FAB. |            | FIXT. DES. |            | FIXT. FAB. |            | PROG. |            | DECOUGG |            | D U I A | STAT                     |
|-------------------------------------------|-------------|-------|------------|-------------|------------|-------------|------------|------------|------------|------------|------------|-------|------------|---------|------------|---------|--------------------------|
|                                           |             | %     | COMP. DATE | %           | COMP. DATE | %           | COMP. DATE | %          | COMP. DATE | %          | COMP. DATE | %     | COMP. DATE | %       | COMP. DATE |         |                          |
| D-10032A 1100X<br>STOCK PLANK             | 1           | 100   | —          | 100         | —          | 100         | —          | 100        | —          | 100        | —          | 50    | 5/1/74     | 0       | 5/10/74    | 1.5     | DECOUGG<br>WKS 5/17/74   |
| E-10087A 1100X<br>THE LOCK                | 1           | 0     | 5/22/74    | 0           | 5/24/74    | 0           | 5/27/74    | 100        | —          | 100        | —          | 0     | 8/2/74     | 0       | 8/16/74    | 4.5     | DECOUGG<br>WKS 8/16-8/22 |
| C-10014A 1100X<br>CARRIER                 | 1           | 0     | —          | 0           | —          | 0           | —          | 0          | —          | 0          | —          | 0     | —          | 0       | —          | —       | —                        |
| C-10008A 1100X<br>HAMMER                  | 1           | 88    | 5/1/74     | 100         | —          | 100         | —          | 100        | —          | 100        | —          | 80    | 5/8/74     | 0       | 5/13/74    | 3       | DECOUGG<br>WKS 5/15-5/17 |
| C-10011C 1100X<br>TRIGGER                 | 1           | 100   | —          | 100         | —          | 0           | 4/24/74    | 100        | —          | 100        | —          | 100   | —          | 20      | 4/29/74    | —       | SCGO. C                  |
| "                                         | 2           | 100   | —          | 100         | —          | 0           | 4/24/74    | 25         | 4/15/74    | 0          | 4/19/74    | 100   | —          | 100     | —          | 2       | SCGO. C<br>WKS 4/24/74   |
| C-10026H 1100X<br>EJECTOR                 | 1           | 0     | —          | 0           | —          | 0           | —          | 0          | —          | 0          | —          | 0     | —          | 0       | —          | —       | —                        |
| C-10010A 1100X<br>CARRIER DSE             | 1           | 0     | —          | 0           | —          | 0           | —          | 0          | —          | 0          | —          | 0     | —          | 0       | —          | —       | —                        |
| E-10064B 1100X<br>TRIPPER PLATE           | 1           | 0     | —          | 0           | —          | 0           | —          | 0          | —          | 0          | —          | 0     | —          | 0       | —          | —       | —                        |
| "                                         | 2           | 0     | —          | 0           | —          | 0           | —          | 0          | —          | 0          | —          | 0     | —          | 0       | —          | —       | —                        |
| CGX WAVE WASHING<br>LINEN R. WIP SET      | 1           | 100   | —          | 100         | —          | 100         | —          | 100        | —          | 100        | —          | 100   | —          | 100     | —          | —       | SCGO. C<br>WKS 4/10/74   |
| D-10023C 1100X<br>APPLIC. BSA (28" x 10") | 1           | 100   | —          | 100         | —          | 100         | —          | 100        | —          | 100        | —          | 100   | —          | 50      | 4/15/74    | 2       | SCGO. C<br>WKS 4/10/74   |
| C-10092 40X CBR<br>WIP. PLATE             | 1<br>SCHE.  | 100   | —          | 100         | —          | 100         | —          | 100        | —          | 100        | —          | 0     | 4/19/74    | 0       | 4/30/74    | 2       | 4/30/74                  |
| "                                         | 2<br>POSIT. | 100   | —          | 100         | —          | 100         | —          | 0          | 4/30/74    | 0          | 5/1/74     | 0     | 5/14/74    | 0       | 5/12/74    | W       | 5/15/74                  |
| C-10093 40X CBR<br>WIP. PLATE             | 1<br>SCHE.  | 100   | —          | 100         | —          | 100         | —          | 100        | —          | 100        | —          | 0     | 4/19/74    | 0       | 4/30/74    | C       | WIP.<br>ESTAB.           |
| "                                         | 2<br>POSIT. | 100   | —          | 100         | —          | 100         | —          | 0          | 4/30/74    | 0          | 5/1/74     | 0     | 5/10/74    | 0       | 5/12/74    | K       | WIP.<br>ESTAB.           |

COMMENTS ON STATUS:

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4/10/74-

COMMENTS ON STATUS:

## N/C PROGRAMMING STATUS

7

4-10-172

| PART             | OPER. NO. | PROC.  |         | CUTTER DES. |         | CUTTER PAD. |         | FIRT. DES. |         | FIRT. PAD. |         | PROG.  |         | DEDUCO |         | D U | STATU  |
|------------------|-----------|--------|---------|-------------|---------|-------------|---------|------------|---------|------------|---------|--------|---------|--------|---------|-----|--------|
|                  |           | COM. % | DATE    | COM. %      | DATE    | COM. %      | DATE    | COM. %     | DATE    | COM. %     | DATE    | COM. % | DATE    | COM. % | DATE    |     |        |
| -X TRIGGER PLATE | 1         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| "                | 2         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| -X PORT CYCLE    | 1         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| -X HAMMER        | 1         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| "                | 2         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| -X TRIGGER       | 1         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| "                | 2         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| -X ACTION DES.   | 1         | 50     | 6/14/79 | 50          | 6/12/79 | 0           | 7/12/79 | 25         | 6/28/79 | 0          | 7/13/79 | 50     | 7/12/79 | 0      | 7/19/79 | 1   | 40%    |
| -X TOOL LOCK     | 1         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |
| -X STONK PLATE   | 1         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | 4   | 95%    |
| -X STRIKER       | 1         | 100    | —       | 100         | —       | 100         | —       | 100        | —       | 100        | —       | 100    | —       | 100    | —       | —   | COMPL. |

REMARKS ON STATUS:

1-10170-

COMMENTS ON STATUS:

## N/C PRODUCTION STATUS

4/10/74

| PART           | OPER. NO. | SET UP |            | DEBUGG |            | RUN  |     | QTY. COMPLETED | EST. DURA. | STATUS (IF COMPLETE)           |
|----------------|-----------|--------|------------|--------|------------|------|-----|----------------|------------|--------------------------------|
|                |           | %      | COMP. DATE | %      | COMP. DATE | QTY  | %   |                |            |                                |
| 510 BOLT       | COMPL     | 100    | —          | 100    | —          | 265  | 100 | 2/4/72         | 265        | LOT 1 (COMPL.)                 |
| "              |           |        |            |        |            | 314  | 100 | 3/9/73         | 314        | LOT 2 "                        |
| "              |           |        |            |        |            | 153  | 100 | 3/25/73        | 153        | LOT 3 "                        |
| "              |           |        |            |        |            | 432  | 100 | 6/7/73         | 432        | LOT 4 "                        |
| "              |           |        |            |        |            | 112  | 100 | 7/5/73         | 112        | LOT 5 "                        |
| "              |           |        |            |        |            | 573  | 100 | 2/6/74         | 573        | LOT 6 "                        |
| "              |           |        |            |        |            | 537  | 100 | 1/5/74         | 537        | LOT 7 "                        |
| "              |           |        |            |        |            | 1271 | 30  | —              | 0          | 21 WKS. WILL START 4/15/74     |
| 540-X BUTT PAD | 18.2      | 100    | —          | 100    | —          | 758  | 100 | 2/25/74        | 758        | LOT 1 (COMPL.)                 |
| "              | 18.2      | 100    | —          | 100    | —          | 238  | 100 | 4/11/74        | 48         | 9 DAYS LOT 2 SPEC #2           |
| 40-X BUTT PAD  | 1         | 100    | —          | 100    | —          | 722  | 100 | 2/28/74        | 722        | 8 DAYS LOT 1 (OPER. #1 COMPL.) |
| "              | 1         | 100    | —          | 100    | —          | 168  | 100 | 3/25/74        | 168        | 3 DAYS LOT 2 (OPER. #1 COMPL.) |

COMMENTS ON STATUS:

# N/C PRODUCTION STATUS

4110174

| PART            | OPER NO. | SET UP |      | DEBUG |      | RUN |     | QTY.   | EST. COMPLETED DURA. | STATUS (IF COMPLETE) |
|-----------------|----------|--------|------|-------|------|-----|-----|--------|----------------------|----------------------|
|                 |          | %      | DATE | %     | DATE | QTY | %   |        |                      |                      |
| ✓ P 100 BARREL  | 1        | 100    | —    | 100   | —    | 259 | 100 | 1/4/74 | 254                  | COMPL.               |
| 55 BARREL (3/8) | 1        |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) | 1        |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
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| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
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| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
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| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
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| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
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| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
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| 55 BARREL (3/8) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
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| 55 BARREL (1/4) |          |        |      |       |      |     |     |        |                      |                      |
| 55 BARREL (3/8) |          |        |      |       |      | </  |     |        |                      |                      |

### COMMENTS ON STATUS: