

[illegible]

COMMENTS ON STATUS:

742 X STALLS NOT TACLED - HAD 100.

# N/C PROGRAMMING STATUS

12/13/74

| PART                            | OPER. NO. | PROC. |            | CUTTER DES. |            | CUTTER FAD. |            | FIXT. DES. |            | FIXT. FAD. |            | PROC. |            | DECUGO |            | D U R A | STATUS         |
|---------------------------------|-----------|-------|------------|-------------|------------|-------------|------------|------------|------------|------------|------------|-------|------------|--------|------------|---------|----------------|
|                                 |           | %     | COMP. DATE | %           | COMP. DATE | %           | COMP. DATE | %          | COMP. DATE | %          | COMP. DATE | %     | COMP. DATE | %      | COMP. DATE |         |                |
| 10026 H 1100X<br>FIXT. PLATE    | 1         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | 16 COMPL       |
| 10026 H 1100X<br>FIXT. PLATE    | 2         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | 16 COMPL       |
| 10026 H 1100X<br>FIXT. PLATE    | 3         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | 2 DAYS  | 8 COMPL        |
| 10040 A 1100X<br>FIXT. PLATE    | 1         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | 2 DAYS  | 9 COMPL        |
| 10040 A 1100X<br>FIXT. PLATE    | 1         | 100   | 12/13/74   | 100         | 12/13/74   | 0           | 12/13/74   | 0          | 12/13/74   | 0          | 12/13/74   | 30    | 12/13/74   | 0      | 12/13/74   | 3       | 11/15/74       |
| 10040 A 1100X<br>FIXT. PLATE    | 2         | 100   | 12/13/74   | 100         | 12/13/74   | 0           | 12/13/74   | 0          | 12/13/74   | 0          | 12/13/74   | 30    | 12/13/74   | 0      | 12/13/74   | WKS     |                |
| 10040 A 1100X<br>FIXT. PLATE    | 1,2       | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | 1 SET COMPL    |
| 10044 D 1100X<br>FIXT. PLATE    | 1         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | COMPL          |
| "                               | 2         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | 8              |
| "                               | 3         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | 9/19/74        |
| 200 TANG STRUT<br>OPER. NO. 1   | 1         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | READY 12/11/74 |
| 200 TANG STRUT<br>OPER. NO. 2   | 2         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | READY 10/11/74 |
| 10072 1100X P.K.<br>FIXT. PLATE | 1         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | 150            |
| "                               | 2         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | PILOT          |
| 10072 1100X P.K.<br>FIXT. PLATE | 1         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | 1111           |
| "                               | 2         | 100   | 12/13/74   | 100         | 12/13/74   | 100         | 12/13/74   | 100        | 12/13/74   | 100        | 12/13/74   | 100   | 12/13/74   | 100    | 12/13/74   | —       | COMPL          |

COMMENTS ON STATUS:

7/9

12/13/79-

[illegible]

**COMMENTS ON STATUS:**

# N/C PROGRAMMING STAIRS

12/13/74

| PART            | OPER. NO. | PROC.   |      | CUTTER |      | FIXT. DES. |      | FIXT. FAD. |      | PROG.   |      | DEBUG   |      | D. H. | STATUS |     |
|-----------------|-----------|---------|------|--------|------|------------|------|------------|------|---------|------|---------|------|-------|--------|-----|
|                 |           | COMP. % | DATE | DES. % | DATE | COMP. %    | DATE | COMP. %    | DATE | COMP. % | DATE | COMP. % | DATE |       |        |     |
| 540X1 BUTT PAD  | 1 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X2 BUTT PAD  | 2 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X3 BUTT PAD  | 3 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X4 BUTT PAD  | 4 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X5 BUTT PAD  | 5 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X6 BUTT PAD  | 6 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X7 BUTT PAD  | 7 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X8 BUTT PAD  | 8 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X9 BUTT PAD  | 9 (EX)    | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X10 BUTT PAD | 10 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X11 BUTT PAD | 11 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X12 BUTT PAD | 12 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X13 BUTT PAD | 13 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X14 BUTT PAD | 14 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X15 BUTT PAD | 15 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X16 BUTT PAD | 16 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X17 BUTT PAD | 17 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X18 BUTT PAD | 18 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X19 BUTT PAD | 19 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X20 BUTT PAD | 20 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X21 BUTT PAD | 21 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X22 BUTT PAD | 22 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X23 BUTT PAD | 23 (EX)   | 100     | 100  | 100    | 100  | 100        | 100  | 100        | 100  | 100     | 100  | 100     | 100  | 100   | 100    | 100 |
| 540X24 BUTT PAD | 24 (EX)   | 100     |      |        |      |            |      |            |      |         |      |         |      |       |        |     |

COMMENTS ON STATUS:

# N/C PRODUCTION STATUS

12/12/74

| PART                | OPER. NO. | SET UP |            | DEBUGG |            | RUN  |     | QTY. COMPLETED | EST. DURA. | STATUS (IF COMPLETE)                                                 |
|---------------------|-----------|--------|------------|--------|------------|------|-----|----------------|------------|----------------------------------------------------------------------|
|                     |           | %      | COMP. DATE | %      | COMP. DATE | QTY  | %   |                |            |                                                                      |
| 510 BOLT            | COMPL     | 100    | —          | 100    | —          | 245  | 100 | 6/4/72         | 245        | LOT 1 (COMPL.)                                                       |
| "                   |           |        |            |        |            | 314  | 100 | 3/9/73         | 314        | LOT 2 "                                                              |
| "                   |           |        |            |        |            | 163  | 100 | 3/29/73        | 163        | LOT 3 "                                                              |
| "                   |           |        |            |        |            | 432  | 100 | 6/7/73         | 432        | LOT 4 "                                                              |
| "                   |           |        |            |        |            | 112  | 100 | 9/5/73         | 112        | LOT 5 "                                                              |
| "                   |           |        |            |        |            | 573  | 100 | 2/6/74         | 573        | LOT 6 "                                                              |
| "                   |           |        |            |        |            | 537  | 100 | 1/15/74        | 537        | LOT 7 "                                                              |
| "                   |           |        |            |        |            | 500  | 46  | —              | 230        | 16 DAYS LOT 8<br>6 DAYS TO COMPL. OP. #3<br>11 DAYS TO COMPL. OP. #4 |
| "                   |           |        |            |        |            | 1371 | 30  | —              | 0          | 43 DAYS                                                              |
| 540 X - JR BUTT PAD | 182       | 100    | —          | 100    | —          | 324  | 100 | 7/20/73        | 324        | COMPL. - LISC 540-X BUTT PAD                                         |
| 540 X - JR BUTT PAD | 182       | 100    | —          | 100    | —          | 300  | 100 | 10/11/74       | 300        | COMPL. - LISC 540-X BUTT PAD                                         |
| 540 - X BUTT PAD    | 182       | 100    | —          | 100    | —          | 757  | 100 | 2/25/74        | 757        | LOT 1 (COMPL.)                                                       |
| "                   | 182       | 100    | —          | 100    | —          | 830  | 100 | 7/11/74        | 830        | LOT 2 (COMPL.)                                                       |
| 40 - X BUTT PAD     | 1         | 100    | —          | 100    | —          | 722  | 100 | 2/28/74        | 722        | 8 DAYS LOT 1 (OPER. #1 COMPL.)                                       |
| "                   | 1         | 100    | —          | 100    | —          | 168  | 100 | 3/25/74        | 168        | 3 DAYS LOT 2 (OPER. #1 COMPL.)                                       |
| "                   | 1         | 100    | —          | 100    | —          | 657  | 100 | 5/8/74         | 657        | 6 DAYS LOT 3 (OPER. #1 COMPL.)                                       |
| "                   | 2         | 100    | —          | 100    | —          | 360  | 100 | 7/30/74        | 360        | 4 DAYS LOT 4 (OPER. #1 COMPL.)                                       |
| COMMENTS ON STATUS: |           |        |            |        |            | 208  | 100 | 10/28/74       | 208        | 3 DAYS LOT 5 (OPER. #1 COMPL.)                                       |
| "                   | 2         | 100    | —          | 100    | —          | 668  | 100 | 11/18/74       | 668        | 7 DAYS LOT 6 (OPER. #1 COMPL.)                                       |

# N/C PRODUCTION STATUS

12/13/74

| PART                               | OPER. NO. | SET UP |            | DEBUEG |            | RUN    |     | QTY. COMPLETED | EST. DURA. | STATUS (IF COMPLETE)                                |
|------------------------------------|-----------|--------|------------|--------|------------|--------|-----|----------------|------------|-----------------------------------------------------|
|                                    |           | %      | COMP. DATE | %      | COMP. DATE | QTY    | %   |                |            |                                                     |
| 1 P 100 BARREL                     | 1         | 100    | —          | 100    | —          | 254    | 100 | 1/4/74         | 254        | COMPL.                                              |
|                                    |           | 100    | —          | 100    | —          | 125    | 100 | 6/6/74         | 425        | COMPL. (DICK HAS COPI)                              |
|                                    |           | 100    | —          | 100    | —          | 427    | 100 | 6/24/74        | 489        | COMPL.                                              |
|                                    |           | 100    | —          | 100    | —          | 508    | 100 | 10/7/74        | 508        | COMPL.                                              |
| 55 BARREL (3/8)                    | 1         | 100    | —          | 100    | —          | 254    | 100 | 1/4/74         | 254        | 2 DAYS                                              |
| 55 BARREL (1/4)                    | 1         |        |            |        |            |        |     |                |            |                                                     |
| 3200 TANG NUT                      | 1         | 100    | —          | 100    | —          | —      |     | 12/7/74        | 2,475      | 1 WK                                                |
| T/MENT THAT<br>BROWING ARM CLIPPER | 182       | 100    | —          | 0      | —          |        |     |                |            |                                                     |
| R-71092                            |           |        |            |        |            |        |     |                |            |                                                     |
| FOXER VERTICAL<br>DISTING PLATE    | 1         | 100    | —          | 100    | —          | 553    | 100 | 5/16/74        | 553        | COMPL.                                              |
| "                                  | 2         | 100    | —          | 100    | —          | 553    | 100 | 7/4/74         | 553        | 300 WITH DING ARMEN                                 |
|                                    |           |        |            |        |            | 50     | 100 | 12/6/74        | 52         |                                                     |
| 3200 STRUT                         | 182       | 100    | —          | 100    | —          | 2,544  | 100 | 12/6/74        | 2,544      |                                                     |
| C-71073                            |           |        |            |        |            |        |     |                |            |                                                     |
| OXCAR BASE<br>PLATE                | 1         | 100    | —          | 100    | —          | 575    | 100 | 6/6/74         | 575        | OP#1 COMPL.                                         |
| "                                  | 2         | 100    | —          | 100    | —          | 567    | 100 | 8/20/74        | 567        | OP#2 POSITIVE                                       |
|                                    |           |        |            |        |            |        |     |                |            |                                                     |
| 60-750-ETC.                        | 1         | 100    | —          | 100    | —          | 30,000 | 100 | 8/14/74        | 30,000     | HAVE MODIFIED FIXTURE TO<br>PRODUCE 30,000 PER HOUR |

## COMMENTS ON STATUS: