

STATUS - SPECIAL MACHINE CONSTRUCTION PROGRAM
(XR - XC AND REGULAR PRODUCTION MACHINES)

DESCRIPTION	WORK ORDER	BLDG. LOCATION INV.#	STATUS	REMARKS
M/1100 Bbl. support	87500	50-1 29997	1. Mach. Study 12/23	#3 Sta. RemovedDeReus
M/1100 Carrier Dog	87810	48-4S 29192	Ok for Production	Move to 48-4S as per F. Byrnes 12/7
M/XR-XC Receiver 1	74040	50-1 29960	1. Sub-plate Revision	Downtime R. Hall Sched 11/13 - 1/20
M/XR-XC Receiver 2	74043	50-1	1. Comp. Dry Run 10/1 2. Mach. Study	Awaiting Prod. parts from #74040
M/1100 Short Bk. Checker	88270	48-2 29962	1. Cooling Plate Rev. compl. 12/22	Trial Run cont. 12/28 Sweeney 1/7
M/XR Bolt Body R-1	74096	48-3 30059	1. Cutting cycle problems 2. Comp. 1/3	Hydr. M. deMayo Setting up 1/7
M/1100 Trigger Mill	88580		1. Const. resumed 11/22 1. No. hold up	Reauthorization Insuff. funds Rescheduled
M/XR Bolt Head R-4	74104	50-1 30064	1. Pulley Rev. Parts C 12/22 2. Fixture OK 12/20 3. Gage - Inspection 12/21	Rev. Assy C 1/5 Sad No change 1/7
M/XR Receiver 3	74046	48-2 30065	1. Dry Run comp. 12/27 2. New Fix. Clamp Cyl. Rec 1/5 3. Rev Assy Compl. 1/7	Const. OK to Prod. Parts available Schedule 1/1/66
M/XR R-3			1. Comp. Dry Run 11/19	Moved to 76-3
M/XR Body R-2	74100	48-2	1. Mech Assy Comp. 12/22 2. Elec. Assy started 1/6	Elec. Assy Prima Behind Prod Parts available Schedule 1/1

DESCRIPTION	WORK ORDER	BLDG. LOCATION INV. #	STATUS	REMARKS
M/XR Bolt Body R-2+1/2	74194	48-3 30067	1. Comp. Dry Run 11/29 2. Mach. Study	Awaiting Prod. Parts available Schedule 1/15/66 Moved to 48-3, 12/7
M/XR-XC Receiver 4	74049	76-3 30058	1. Comp. Dry Run 11/17 2. Mach. Study	Awaiting Prod. Parts available Schedule 1/15/66 Moved to 76-3, 12/7
M/700 Bbl. Drill and Tap	88620	48-3	1. Fab parts Rec'd 12/27	Reauth. 1/5
M/XC Bolt Body R-5	74190	48-2 46-4	1. Dry Run Comp. 1/4	Moved to 48-3
M/XR-XC Housing	74257	48-2	1. Dry Run Comp. 1/5	Const. ahead of part Avail. Sched. 2/1/66 Moved 1/7
RX1-45 Stock Profile Mach	74415		1. Fab parts due 1/14	Behind sched. needs OT Sadlon
RX1-45 Stock Master Mach	74423		1. Fab parts compl. 1/10	Behind sched. needs OT Sadlon
M/XR-XC Receiver #5	74034	48-2	1. Mech Assy compl. 12/30 2. Elec. Final Assy start 1/4	OK to parts avail. Sched. 2/1/66 Watch elec. Primmar
M/XR-XC Safety	74253	48-3 30066	1. Comp. Dry Run 12/10 2. Mach. Study	Awaiting Prod. Parts available Schedule 2/20/66 Moved 12/13
M/XR Bolt Body Assy R-3	74198		1. Fab parts Rec'd 1/3 2. Fix. clamp 11/15 and tool.	Sadlon Const. OK to sched
M/XR Bolt Head	74199		1. Fab parts Rec'd 12/22 2. Mech Sub-Assy start 1/5	OK to parts avail. Sched. 2/20 Watch Mech. Sadlon
M. XR-1 Firing Pin	74319		1. Elec Pos. Rev. 12/22 2. Elec Sub-Assy start 1/6	OK to parts avail. Sched. 3/1

<u>DESCRIPTION</u>	<u>WORK ORDER</u>	<u>BLDG. LOCATION</u> <u>INV. #</u>	<u>STATUS</u>	<u>REMARKS</u>
M/XC Bolt Head R-9	74219	-	1. Fixture Comp. 12/6	Const. ahead of schedule WATCH Elec.
M/XC Bolt Body R-6	74198	-	1. Fab parts Rec'd 12/30 2. Tooling and Fixture C 12/30 3. Started Mech. Assy 1/3	Const. ahead of schedule WATCH Elec.
M/XR-XC Rec. #6	74031	48-2	1. Mech Assy .9 C 12/27 2. Ziegler Holder Rec'd 12/22 3. Tooling Comp. 12/6	Const. ahead of schedule Align. problem
M/XC R.P. Striker Assembly	74327	-	1. Fab parts Rec'd 12/13 2. Mech Sub-Assy can start 12/30	Const. ahead of schedule
M/XC Barrel B-1	74340	-	1. Fab parts Rec'd 12/22 2. Mech Sub-Assy can start 12/30	Const. on sched WATCH
M/XC Bolt Body R-11	74186	-	1. Fab parts Rec'd 12/1 2. Elec. Sub-Assy can start 11/23	Const. on sched
M/XC Rec. #4-1/2	74361	-	1. Fab parts Rec'd 12/30 2. Tooling comp. 12/8	Const. ahead of schedule
M/XR Barrel RP-1	74404	-	1. Majority of Mech C Rec'd 2. Elec and Hydr. C Ordered 12/29 3. Fab parts Rec'd 1/4	Const. on sched WATCH Fixture
M/XC Bolt Plug	74245	-	1. Fixture and Tooling Comp. 12/13	Const. on sched
M/1100 Bbl. Bore Polish	88750	-		
M/XC Firing Pin	74261	-		
M/XC Bolt Assy. R-12	74211	-		
M/1100 Rec. Latch	88770	-		

DESCRIPTION	WORK ORDER	BLDG.
		LOCATION INV. #
M/XC Bolt Assy. R-10	74215	-
M/XR Rec. and Bbl. Assy.	74356	-
M/XR Barrel RP-2	74344	-
Front Sight Ramp	89330	-
M/XC Rec. and Bbl. Assy A-1	74367	-
M/XC Front Sight	74348	-
M/XR Bbl. Bracket	74323	-
M/XR Cart. Feed Insert	74378	-
M/XC Bolt Body R-14	74394	-
M/XC Bolt Head R-13	74207	-
M/XC Rec. and Bbl. Assy A-2	74371	-
M/XC Bolt Head R-7	74202	-
RX1-45 B/P Q/C Assy	74471	-