

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington

PETERS

cc: W. E. Leek
A. D. KerrJrma
File

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

February 7, 1975

TO: R. L. HALL

RE: MOHAWK 600 SAFETY MALFUNCTION

~~As a result of complaints from the field, it was determined that if the Mohawk 600 was manipulated in a certain sequence some guns could be made to fire when the safety was moved from "on" to "off".~~
~~It was further determined that this condition existed in original design guns as well as "Manufacturing Sample" guns.~~

As a result of this determination, the warehouse and assembly was held until the condition could be corrected. It was further determined that this condition existed in original design guns as well as "Manufacturing Sample" guns.

Analysis of the problem showed that the ~~condition was caused by a safety contact~~
~~which was not in contact with the safety cam.~~

Thus, a fixture was set up to slightly "swage" this cam portion of the Safety to provide longer contact with the Sear Safety Cam.

Of the 2446 Mohawk 600 guns in the warehouse, 1945 have been inspected to date. Results have shown 511 or ~~more~~ ~~have been returned~~ to the warehouse in their present condition. ~~1434~~ More have been repaired by replacing the Safety with a swaged Safety or new fire control, and returned to the warehouse. Shipments have been resumed and it is expected that inspection and repair of the remaining 501 warehouse guns will be complete by Feb. 10, 1975.

For future production, we will continue to use swaged Safeties in Mohawk 600 guns, including a test incorporating the manipulation which would show the malfunction if present. Research and Development personnel are reviewing possible design modifications to assure freedom from the condition.

✓ C. B. Workman
Supt. F.E. & C.

E. R. Carr
Supt. Process Engineering-
Current Products

ERC:jc