

Division WORKS
 STANDARD COST STANDARDS
 Effective Date: _____
 Unit = 100 Components
 M/700 40XC-XR 3-POSITION SAFETY

PRESALE

	Model	Operation	Oper. No.	Std. Labor	Direct Expense								Total Direct Expense
					Supplies	Prod. Scrap.	Cutter Grind	Tool Replacement	Tool Maint.	Mfg. Equip. Repairs	All Other Repairs	Misc. Oper. Exp.	
10700	750	Final Assy	175	81.648	.575			.079	.009		.196		
10700	"	Final Insp	310	16.376	.026			.073			.028		
10700	"	Receiver - Stamp "F"	167	1.227	.002			.024	.030	.002			
				99.251	.603			.176	.039	.002	.224		1.047
	ANNUAL C 103630			50									
10000	40XC	Final Assy	175	326.216	1.715			.567	.030		.642		
10000	"	Final Insp	307-1	13.537	.039			.303			.026		
10000	"	Receiver - Stamp "S"	167	1.227	.002			.024	.030	.002			
				340.980	1.756			.894	.060	.002	.668		3.380
	ANNUAL C 1972			67.100									
700	Final Assy	175	82.368	.577				.079	.009		.196		
"	Final Insp	310	17.067	.028				.073			.028		
"	Receiver - Stamp "S"	167	1.227	.002				.024	.030	.002			
"	" - Stamp "U"	167-2	1.227	.002				.024	.030	.002			
				101.889	.609			.200	.069	.004	.224		1.106
	ANNUAL C 103630			105570	.630			.210	.70	.217			
10000	40XC	Final Assy	175	326.936	1.717			.567	.030		.642		
"	Final Insp	307-1	14.228	.041				.303			.026		
"	Receiver - Stamp "S"	167	1.227	.002				.024	.030	.002			
"	" - Stamp "U"	167-2	1.227	.002				.024	.030	.002			
				343.618	1.762			.918	.090	.004	.668		3.442
	ANNUAL C 1992			67.100	.40			.20		.10			

PROPOSED