

[illegible]

- 3 Position Sags -

# PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700- COMPONENT FINAL ASSEMBLY RH. LH PART NO. -  
DATE 1-8-75 COMPUTER KOWALSKI SHEET 1 OF 1

| OPER NO. | OPERATION NAME                                                                         | MACHINE | DEPT. NO. | HOURS DESIGN | HOURS BUILD |
|----------|----------------------------------------------------------------------------------------|---------|-----------|--------------|-------------|
|          | <b>NOTE:</b><br>SAME AS PRESENT FINAL ASSEMBLY EXCEPT FOR THE FOLLOWING OPERATIONS     |         |           |              |             |
| 175      | ASSEMBLE ACTION (700ADLY)                                                              | BENCH   |           |              |             |
|          | - SAME AS IS EXCEPT ADD ELEMENTS TO CHECK SAFE ON UNLOCK POSITION FOR FIRING & RELEASE |         |           |              |             |
| 310      | FINAL INSPECTION                                                                       | BENCH   |           |              |             |
|          | SAME AS IS EXCEPT ADD ELEMENTS TO CHECK SAFE ON UNLOCK POSITION FOR FIRING & RELEASE   |         |           |              |             |
|          | TOTAL                                                                                  |         |           |              |             |