

3 POSITION SAFE
PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

4/P

MODEL 700.40XC COMPONENT SAPPH. ASSEMBLY - RIGHT PART NO. 3-26535
DATE 1-3-75 COMPUTER KNOWLSIGN H20 SHEET 1 OF 1

[illegible]

1-18-53

- 3 Position Size -

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700-LH COMPONENT STEERING ASSEMBLY (LEFT) PART NO. 32-990
DATE 1-3-75 COMPUTER KOWALSKI SHEET 1 OF 1

[illegible]

1-12-63

- 3 Positioning Stage:-

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700-40X-C-R COMPONENT SAFETY -(RIGHT HAND)

PART NO. C-15370

DATE 1-3-76

COMPUTER Kowalski

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	NOTE: PURCHASE FROM STAMPING VENDOR,				
		\$ PRICE - \$90 ⁰⁰ /M			
		TOOLING - \$2700 ⁰⁰ APPROX.			
	PURCHASE INSPECTION	BENCH - COMPARTOR ,			
		DIAL BETA GA D-84592	ALST	15	45
		COND. FATUDB	NEW	15	45
		COND. SCREEN	"	10	-
		(BALANCE OF GAGES FEN)	AH	-	-
		MI700 SAFETY			
	TO PURCHASE PARTS STORAGE -				
	TOTAL				

- 3 Position Safe -

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

M/PENT

MODEL 700 COMPONENT SAFETY (LEFT HAND) PART NO. C-90556
DATE 1-3-75 COMPUTER KOWALSKI SHEET 1 OF 1

[illegible]

1-18-52