

- 3 POSITION SAFE -

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

7-1647 H-222

MODEL 700-40 X-R-COMPONENT SAFETY DETENT SPRING

PART NO. M/P B-15363

DATE 1-6-73

COMPUTER Kowalski

SHEET 1 OF 1

[illegible]

1-18-63

- 3 POSITION SAFE -

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

(LEFT HAND)

$$\frac{2}{\pi}$$

MODEL 700 L.H

COMPONENT SAFETY DETENT SPRING

PART NO. B. 90557

DATE 1-6-75

COMPUTER Kowalski

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
NOTE:					
PURCHASE FROM SPRING VENDOR -					
		PRICE - \$ 43.00			
		TOOLING - \$ 900.00			
PURCHASE INSPECTION					
BENCH - COMPARISON					
	COMP. SECTION	NEW		6	-
	" FIXTURE	14		-	-
	WIDTH GA	"		-	-
	MICROSCOPE	1.		-	-
TO PURCHASE PARTS STORAGE -					
TOTAL					

1-19-63