

- 3 POSITION SAFE -

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

° SEQUENCE OF OPERATIONS °

RIGHT & LEFT

MODEL 100- COMPONENT STOCK Assembly PART NO. 1
DATE 1-7-75 COMPUTER KOWALSKI SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	<u>NOTE:</u> - SAME AS PRESENT STOCK ASSEMBLY EXCEPT FOR THE FOLLOWING OPERATIONS:-				
SS	INLET TOP OF STOCK	RICHARDSON INLETER	G-16		
	(SAME AS IS)	GAGE B-32962	ALTER	7	10
ALTER	(STA' 8. ROUT SAFETY CLEAR.) LONGER SLOT	BALANCE OF TOOLING & GAGE AU	-	-	-
SSA	INLET TOP OF STOCK	P&U) INLETER			
	(ALTERNATE TO OPER "SS") R.H ONLY	FIXTURE E-84474	AU	-	-
		FORMER L.ALT D.84453	ALTER	7	10
		FORMER S.ALT D.84462	"	2	10
	TOTAL				

1-12-63