

- 3 POSITION SAFE.

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

 $\mathbb{A}^1 \times \mathbb{R}$

• SEQUENCE OF OPERATIONS •

M/PRINT

MODEL 700-40X C COMPONENT TRIGGER SIDE PLATE - RIGHT PART NO. C-30730
DATE 1-6-75 COMPUTER KOWALSKI HAND SHEET 1 OF 2

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	NOTE: PURCHASE FROM STAMPING VENDOR				
	EST PRICE - \$ 50. ⁰⁰ /M				
	EST TOOLING - \$ 500. ⁰⁰				
	PURCHASE INSPECTION	BENCH COMPARE			
	CMP SCREWS	NEW		8	-
	PLUG GA - (132-123 DIA)	STD		-	-
	PINNING GA C-36471	AUT		10	30
	BALANCE OF GAGES	A.U.		-	-
9	C'SINK SAFETY DETENT HOLE	1 SP DRILL PRESS			
	HOLDING BLOCK C-39470	AUT		5	15
	C'SINK A-54497-V	AU		-	-
	AIRCRAFT STOP	STD		-	-
	C'SINK GA C-34657	AU		-	-
	MASTER B-34659	AU		-	-
10	DETENT DETENT HOLE (BOTH SIDES)	BENCH - SAME AS PRESENT PART			
20	DEGREASE - CARBON TRIDE HARDEN - DEGREASE	" " "	"		
23	ASSEMBLED FOR UNDERC DRAW	" " "	"		
	TOTAL				

1.13-02

- 3 POSITION SAFE -

PROCESS ENGINEERING ESTIMATE - TRI/ L AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

1/2, 2/1

MODEL 700-40x2 COMPONENT TRIGGER SIDE PLATE - RIGHT PART NO. C-30730
DATE 1-6-75 COMPUTER KOWALSKI HWSD SHEET 2 OF 2

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
25	LINDBERG DRAW	SAMA AS	DESIGN	PART	
27	DISASSEMBLE	" "	" "	" "	
30	INSPECT FIRE HARDNESS	" "	" "	" "	
TO TRIGGER HOUSING ASSEMBLY - DEPT 79					
TOTAL					

1.1A-၄၃

- 3-Position Saps -

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

° SEQUENCE OF OPERATIONS °

MODEL 703-474 R COMPONENT TRIGGER SIDE PLATE - (L.H.) PART NO. 30781
DATE 1-6-75 COMPUTER KOWALSKI (R.H.) SHEET 1 OF 1

[illegible]

1-12-63