

| Ilion Research Division |        |                                                              |                                     | 7mm-06                                        |                                                     |                                         |                                                                              |
|-------------------------|--------|--------------------------------------------------------------|-------------------------------------|-----------------------------------------------|-----------------------------------------------------|-----------------------------------------|------------------------------------------------------------------------------|
| DATE                    |        | MODEL 700 RIFLE - 1974                                       |                                     |                                               |                                                     |                                         |                                                                              |
| 1-1-78<br>27-76         |        | Bolt Action Repeater Center Fire<br>Right Hand and Left Hand |                                     |                                               |                                                     |                                         |                                                                              |
| SHEET OF                | 1<br>9 | Dotted line ( - - - - ) indicates same part number           | 222<br>308<br>243<br>6 mm<br>22-250 | 17 Rem<br>222<br>308<br>243<br>6 mm<br>22-250 | 308<br>25-06<br>222<br>223<br>243<br>6 mm<br>22-250 | 7mm-06<br>25-06<br>270<br>30-06<br>7 mm | 8 mm<br>270 LH<br>7mm LH<br>30-06 LH<br>25-06<br>270<br>30-06<br>7 mm<br>264 |
| DWG. NO.                |        | PART NAME                                                    | ADL<br>Short                        | BDL<br>Short                                  | BDL<br>Varm.                                        | ADL<br>Long                             | BDL<br>Long                                                                  |
| PART NUMBERS            |        |                                                              |                                     |                                               |                                                     |                                         |                                                                              |
| BARREL ASSEMBLY         |        |                                                              |                                     |                                               |                                                     |                                         |                                                                              |
| D-33450                 |        | 222                                                          | 33461                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 243 (marking C-15360)                                        | 33451                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 308                                                          | 33453                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 6 mm                                                         | 33452                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 270                                                          |                                     |                                               |                                                     | 33454                                   | ----                                                                         |
| "                       |        | 30-06                                                        |                                     |                                               |                                                     | 33455                                   | ----                                                                         |
| "                       |        | 7 mm                                                         |                                     |                                               |                                                     | 33459                                   | ----                                                                         |
| "                       |        | 264                                                          |                                     |                                               |                                                     |                                         | 33457                                                                        |
| "                       |        | 25-06                                                        |                                     |                                               |                                                     | 33456                                   | ----                                                                         |
| "                       |        | 17 Rem.                                                      |                                     | 33460                                         |                                                     |                                         |                                                                              |
| "                       |        | 7mm-06 Rem. Only Exp. Rem.                                   |                                     |                                               |                                                     | 33462                                   | ----                                                                         |
| D-33470                 |        | 222                                                          |                                     |                                               | 33470                                               |                                         |                                                                              |
| "                       |        | 22-250                                                       |                                     |                                               | 33471                                               |                                         |                                                                              |
| "                       |        | 223                                                          |                                     |                                               | 33472                                               |                                         |                                                                              |
| "                       |        | 6 mm                                                         |                                     |                                               | 33473                                               |                                         |                                                                              |
| "                       |        | 243                                                          |                                     |                                               | 33474                                               |                                         |                                                                              |
| "                       |        | 25-06 (long action) Varmint                                  |                                     |                                               | 33475                                               |                                         |                                                                              |
| D-33450                 |        | 300 Win. Mag.                                                |                                     |                                               |                                                     |                                         | 33458                                                                        |
| "                       |        | 22-250                                                       | 33450                               | ----                                          |                                                     |                                         |                                                                              |
| D-33485                 |        | 7.62 NATO                                                    |                                     |                                               |                                                     |                                         | 3348                                                                         |
| A-33490                 |        | 30-06 (22" bbl.) LH                                          |                                     |                                               |                                                     |                                         | 33494                                                                        |
| "                       |        | 270 Win. (22" bbl.) LH                                       |                                     |                                               |                                                     |                                         | 33495                                                                        |
| "                       |        | 7 mm (24" bbl.) LH                                           |                                     |                                               |                                                     |                                         | 33497                                                                        |
| D-33470                 |        | 308                                                          |                                     |                                               | 33476                                               |                                         |                                                                              |
| D-34235                 |        | 8 mm Rem. Mag.                                               |                                     |                                               |                                                     |                                         | 34235                                                                        |
| D-29555                 | Barrel | 25-06 (long action)                                          |                                     |                                               | 29560                                               |                                         |                                                                              |
| D-26285                 |        | 222 24"                                                      | 26285                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 243 22"                                                      | 26287                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 308 24" 22"                                                  | 26288                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 270 22" (LH also)                                            |                                     |                                               |                                                     | 26289                                   | ----                                                                         |
| "                       |        | 30-06 22" (LH also)                                          |                                     |                                               |                                                     | 26291                                   | ----                                                                         |
| "                       |        | 6 mm 22"                                                     | 26292                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 25-06 24"                                                    |                                     |                                               |                                                     | 26295                                   | ----                                                                         |
| "                       |        | 17 Rem. 24"                                                  |                                     | 26296                                         |                                                     |                                         |                                                                              |
| "                       |        | 22-250 24"                                                   | 26294                               | ----                                          |                                                     |                                         |                                                                              |
| "                       |        | 7mm-06 22"                                                   |                                     |                                               |                                                     | 26297                                   | ----                                                                         |
|                         |        | Exp. Rem.                                                    |                                     |                                               |                                                     |                                         |                                                                              |

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| DATE     |          | MODEL 700 RIFLE - 1974           |  |                                                     |               |                    |       |                                |       | 8 mm 270 LH                       |       |
|----------|----------|----------------------------------|--|-----------------------------------------------------|---------------|--------------------|-------|--------------------------------|-------|-----------------------------------|-------|
| 7-16-75  |          | Bolt Action Repeater Center Fire |  |                                                     |               |                    |       |                                |       | 7mmLH                             |       |
| 5-27-76  |          | Right Hand and Left Hand         |  |                                                     |               |                    |       |                                |       | 30-06LH                           |       |
| SHEET OF |          | 2 9                              |  | Dotted line ( - - - - ) indicates same part number. |               | 222 308 243 22-250 |       | 17 Rem 222 308 243 6 mm 22-250 |       | 308 25-06 222 223 243 6 mm 22-250 |       |
| DWG. NO. |          |                                  |  | PART NAME                                           |               | APL Short          |       | BPL Short                      |       | BPL Varm.                         |       |
|          |          |                                  |  |                                                     |               |                    |       |                                |       | APL Long                          |       |
|          |          |                                  |  |                                                     |               |                    |       |                                |       | BPL Long                          |       |
|          |          |                                  |  |                                                     |               |                    |       |                                |       | PART NUMBERS                      |       |
| D-29555  |          |                                  |  | 222                                                 | 24"           |                    |       |                                |       | 29555                             |       |
| "        |          |                                  |  | 22-250                                              | 24"           |                    |       |                                |       | 29556                             |       |
| "        |          |                                  |  | 223                                                 | 24"           |                    |       |                                |       | 29557                             |       |
| "        |          |                                  |  | 6 mm                                                | 24"           |                    |       |                                |       | 29558                             |       |
| "        |          |                                  |  | 243                                                 | 24"           |                    |       |                                |       | 29559                             |       |
| "        |          |                                  |  | 308                                                 | 22"           |                    |       |                                |       | 29561                             |       |
| D-34230  |          |                                  |  | 8 mm                                                | 24"           |                    |       |                                |       |                                   | 34230 |
| D-24550  |          |                                  |  | 7 mm                                                | 24" (LH also) |                    |       |                                |       | 24550                             |       |
| "        |          |                                  |  | 264                                                 | 24"           |                    |       |                                |       |                                   | 24564 |
| "        |          |                                  |  | 300 Win. Mag.                                       | 24"           |                    |       |                                |       |                                   | 24551 |
| D-16866  |          |                                  |  | 7.62 NATO                                           | 24"           |                    |       |                                |       |                                   | 16866 |
| B-14810  | Barrel   |                                  |  | Bracket (blank A-15128)                             |               | 14810              | ---   | ---                            | ---   | ---                               | ---   |
| D-33580  | Receiver |                                  |  | 222, 223, 17 Rem.                                   |               | 33580              | 33580 | 33580                          |       |                                   |       |
| E-33225  |          |                                  |  | 243, 6mm, 22-250 (marking C-15360)                  |               | 33226              | ---   | ---                            |       |                                   |       |
| "        |          |                                  |  | 308                                                 |               | 33226              | ---   | ---                            |       |                                   |       |
| "        |          |                                  |  | 270, 30-06, 7mm, 264, 25-06                         |               |                    |       |                                | 33225 | ---                               |       |
| "        |          |                                  |  | 300 Win. Mag., 8mm Rem. Mag.                        |               |                    |       |                                |       | 33225                             |       |
| "        |          |                                  |  | 25-06 (long action) Varmint                         |               |                    |       | 33225                          |       |                                   |       |
| C-33575  |          |                                  |  | 7.62 Nato                                           |               |                    |       |                                |       |                                   | 3357  |
| E-33265  |          |                                  |  | 270, 30-06, 7mm LH (marking C-90552)                |               |                    |       |                                |       | 33265                             |       |
|          |          |                                  |  |                                                     |               |                    |       |                                |       |                                   |       |
| B-33500  | BOLT     |                                  |  | FINAL ASSEMBLY 222, 17 Rem.                         |               | 33500              | ---   | ---                            |       |                                   |       |
| "        |          |                                  |  | 223                                                 |               |                    |       | 33500                          |       |                                   |       |
| "        |          |                                  |  | 243, 6mm, 22-250                                    |               | 33501              | ---   | ---                            |       |                                   |       |
| "        |          |                                  |  | 308                                                 |               | 33501              | ---   | ---                            |       |                                   |       |
| "        |          |                                  |  | 270, 30-06, 25-06                                   |               |                    |       |                                | 33502 | ---                               |       |
| "        |          |                                  |  | 7mm, 264                                            |               |                    |       |                                | 33503 | ---                               |       |
| "        |          |                                  |  | 300 Win. Mag., 8mm Rem. Mag.                        |               |                    |       |                                |       | 33503                             |       |
| "        |          |                                  |  | 25-06 (long action) Varmint                         |               |                    |       | 33502                          |       |                                   |       |
| A-33510  |          |                                  |  | 7.62                                                |               |                    |       |                                |       |                                   | 3351  |
| B-33515  |          |                                  |  | 270, 30-06 LH                                       |               |                    |       |                                |       | 33516                             |       |
| "        |          |                                  |  | 7mm LH                                              |               |                    |       |                                |       | 33517                             |       |
|          |          |                                  |  |                                                     |               |                    |       |                                |       |                                   |       |
| D-33270  | BOLT     |                                  |  | ASSEMBLY 222, 17 Rem., 223                          |               | 33270              | ---   | ---                            |       |                                   |       |
| "        |          |                                  |  | 243, 6mm, 22-250, 308                               |               | 33271              | ---   | ---                            |       |                                   |       |
| "        |          |                                  |  | 270, 30-06, 25-06                                   |               |                    |       | 33272                          | ---   | ---                               |       |
| "        |          |                                  |  | 7mm, 264                                            |               |                    |       |                                |       | 33273                             |       |
| "        |          |                                  |  | 300 Win. Mag., 8mm Rem. Mag.                        |               |                    |       |                                |       | 33273                             |       |
| A-32545  |          |                                  |  | 7.62                                                |               |                    |       |                                |       |                                   | 3254  |

| DATE<br>5-27-76<br>7-16-75 |  | MODEL 700 RIFLE - 1974<br>Bolt Action Repeater Center Fire<br>RIGHT HAND and LEFT HAND (LH) |  |  | 222<br>308<br>243<br>6mm<br>22-250                  |  | 17Rem<br>222<br>308<br>243<br>6mm<br>22-250 |              | 308<br>25-06<br>222<br>223<br>243<br>8mm<br>22-250 |              | 7mm<br>25-06<br>270<br>30-06<br>7mm<br>264 |              | 270LH<br>7mmLH<br>30-06LH<br>25-06<br>300M<br>270<br>30-06<br>7mm<br>264 |             | 7.62 |             |  |            |  |
|----------------------------|--|---------------------------------------------------------------------------------------------|--|--|-----------------------------------------------------|--|---------------------------------------------|--------------|----------------------------------------------------|--------------|--------------------------------------------|--------------|--------------------------------------------------------------------------|-------------|------|-------------|--|------------|--|
| SHEET<br>OF                |  | 3<br>9                                                                                      |  |  | Dotted line ( - - - - ) indicates same part number. |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      |             |  |            |  |
| DWG.<br>NO.                |  | PART NUMBER                                                                                 |  |  | Name                                                |  |                                             | ADL<br>Short |                                                    | BDL<br>Short |                                            | BDL<br>Varm. |                                                                          | ADL<br>Long |      | BDL<br>Long |  | BDL<br>MSR |  |
|                            |  |                                                                                             |  |  | PART NUMBERS                                        |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      |             |  |            |  |
| D-33305                    |  |                                                                                             |  |  | 270, 30-06 LH                                       |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 33306       |  |            |  |
| "                          |  |                                                                                             |  |  | 7mm LH                                              |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 33307       |  |            |  |
| D-33255                    |  |                                                                                             |  |  | BOLT BODY ASSEMBLY 222, 17 Rem.                     |  |                                             | 33255        |                                                    | ----         |                                            | ----         |                                                                          |             |      |             |  |            |  |
| "                          |  |                                                                                             |  |  | 223                                                 |  |                                             |              |                                                    |              |                                            | 33259        |                                                                          |             |      |             |  |            |  |
| "                          |  |                                                                                             |  |  | 243, 6mm, 22-250                                    |  |                                             | 33255        |                                                    | ----         |                                            | ----         |                                                                          |             |      |             |  |            |  |
| "                          |  |                                                                                             |  |  | 308                                                 |  |                                             | 33255        |                                                    | ----         |                                            | ----         |                                                                          |             |      |             |  |            |  |
| "                          |  |                                                                                             |  |  | 270, 30-06, 25-06                                   |  |                                             |              |                                                    |              |                                            |              |                                                                          | 33256       |      | ----        |  |            |  |
| "                          |  |                                                                                             |  |  | 7mm, 264                                            |  |                                             |              |                                                    |              |                                            |              |                                                                          | 33257       |      | ----        |  |            |  |
| "                          |  |                                                                                             |  |  | 300 Win. Mag, 8 mm Rem. Mag.                        |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 33257       |  |            |  |
| "                          |  |                                                                                             |  |  | 7.62                                                |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      |             |  | 3325       |  |
| "                          |  |                                                                                             |  |  | 25-06 ( Long Action ) Varmint                       |  |                                             |              |                                                    |              |                                            | 33256        |                                                                          |             |      |             |  |            |  |
| D-33245                    |  |                                                                                             |  |  | 270, 30-06 LH                                       |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 33246       |  |            |  |
| "                          |  |                                                                                             |  |  | 7mm LH                                              |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 33247       |  |            |  |
| C-20200                    |  |                                                                                             |  |  | Bolt Body (Blank C-28500)                           |  |                                             | 20201        |                                                    | ----         |                                            | ----         |                                                                          | 20200       |      | ----        |  | 2020       |  |
| "                          |  |                                                                                             |  |  | Bolt Body 25-06 ( Long Action )                     |  |                                             |              |                                                    |              |                                            | 20200        |                                                                          |             |      |             |  |            |  |
| A-18493                    |  |                                                                                             |  |  | Bolt Body Brazing Slug                              |  |                                             | 18493        |                                                    | ----         |                                            | ----         |                                                                          | ----        |      | ----        |  | ----       |  |
| C-15851                    |  |                                                                                             |  |  | Bolt Head 222, 17 Rem.                              |  |                                             | 15851        |                                                    | ----         |                                            | ----         |                                                                          |             |      |             |  |            |  |
| "                          |  |                                                                                             |  |  | 223 (Blank C-15659)                                 |  |                                             |              |                                                    |              |                                            | 15851        |                                                                          |             |      |             |  |            |  |
| C-15479                    |  |                                                                                             |  |  | 243, 6mm, 22-250                                    |  |                                             | 15479        |                                                    | ----         |                                            | ----         |                                                                          |             |      |             |  |            |  |
| "                          |  |                                                                                             |  |  | 308                                                 |  |                                             | 15479        |                                                    | ----         |                                            | ----         |                                                                          |             |      |             |  |            |  |
| "                          |  |                                                                                             |  |  | 270, 30-06, 25-06                                   |  |                                             |              |                                                    |              |                                            |              |                                                                          | 15479       |      | ----        |  |            |  |
| "                          |  |                                                                                             |  |  | 7.62                                                |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      |             |  | 1547       |  |
| C-15706                    |  |                                                                                             |  |  | 7mm, 264                                            |  |                                             |              |                                                    |              |                                            |              |                                                                          | 15706       |      | ----        |  |            |  |
| "                          |  |                                                                                             |  |  | 300 Win. Mag, 8mm Rem. Mag.                         |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 15706       |  |            |  |
| C-15479                    |  |                                                                                             |  |  | 25-06 ( Long Action ) Varmint                       |  |                                             |              |                                                    |              |                                            | 15479        |                                                                          |             |      |             |  |            |  |
| D-32870                    |  |                                                                                             |  |  | 30-06, 270 LH                                       |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 32871       |  |            |  |
| "                          |  |                                                                                             |  |  | 7mm LH                                              |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 32872       |  |            |  |
| A-18758                    |  |                                                                                             |  |  | Bolt Pin                                            |  |                                             | 18758        |                                                    | ----         |                                            | ----         |                                                                          | ----        |      | ----        |  | ----       |  |
| B-17011                    |  |                                                                                             |  |  | Ejector Washer                                      |  |                                             | 17011        |                                                    | ----         |                                            | ----         |                                                                          | ----        |      | ----        |  | ----       |  |
| D-26330                    |  | Bolt Handle                                                                                 |  |  |                                                     |  |                                             | 26330        |                                                    | ----         |                                            | ----         |                                                                          | ----        |      | ----        |  | ----       |  |
| D-90553                    |  | Bolt Handle LH                                                                              |  |  |                                                     |  |                                             |              |                                                    |              |                                            |              |                                                                          |             |      | 90553       |  |            |  |
| C-20185                    |  | Brazing Shim                                                                                |  |  |                                                     |  |                                             | 20186        |                                                    | ----         |                                            | ----         |                                                                          | ----        |      | ----        |  | ----       |  |
| A-17017                    |  | Ejector                                                                                     |  |  |                                                     |  |                                             | 17017        |                                                    | ----         |                                            | ----         |                                                                          | ----        |      | ----        |  | ----       |  |

High Research Division.

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[illegible]

| Ilion Research Division       |          |                                                                   |  | 8 mm      |                |           |          |          |         |
|-------------------------------|----------|-------------------------------------------------------------------|--|-----------|----------------|-----------|----------|----------|---------|
| DATE                          |          | MODEL 700 RIFLE - 1974                                            |  |           |                | 308       |          | 270 LH   |         |
| 5-27-76<br>7-11-76<br>9-27-77 |          | Bolt Action Repeater Center Fire<br>RIGHT HAND and LEFT HAND (LH) |  | 222       | 17 Rem         | 25-06     | 7mm-264  | 7mm LH   |         |
|                               |          |                                                                   |  | 308       | 222            | 222       | 25-06    | 30-06 LH |         |
|                               |          |                                                                   |  | 243       | 308            | 223       | 270      | 25-06    |         |
|                               |          |                                                                   |  | 6mm       | 243            | 243       | 30-06    | 30-06    |         |
|                               |          |                                                                   |  | 22-250    | 6mm            | 6mm       | 7mm      | 7mm      |         |
|                               |          |                                                                   |  |           | 22-250         | 22-250    |          | 264      | 7.62    |
| DWG. NO.                      | SHEET OF | PART NUMBERX Name                                                 |  | ADL Short | BDL Short      | BDL Varm. | ADL Long | BDL Long | BDL MSR |
|                               | 5<br>9   | Dotted line ( - - - - ) indicates same part number.               |  |           |                |           |          |          |         |
|                               |          | PART NUMBERS                                                      |  |           |                |           |          |          |         |
| A-15287                       |          | Center Guard Screw                                                |  | 15287     |                |           | 15287    |          |         |
| C-22035                       |          | Front Guard Screw                                                 |  | 22037     | ----           | ----      | 22035    | ----     |         |
| A-16859                       |          | Front Guard Screw                                                 |  |           |                |           |          |          | 168     |
|                               |          | Front Sight (Alt. C-15719)                                        |  |           |                |           |          |          |         |
| C-15373                       |          | All Calibers - Except                                             |  | 15373     | ----           | None      | 15373    | ----     | Nor     |
| B-14659                       |          | 7mm Mag. 264 Mag.                                                 |  |           |                |           | 14659    | ----     |         |
| C-15363                       |          | Front Sight Hood                                                  |  |           | 15363          |           |          | 15363    |         |
| B-28510                       |          | Front Sight Ramp (Blank B-16724)                                  |  | 28510     |                |           | 28510    |          |         |
| "                             |          | Front Sight Ramp 25-06                                            |  |           |                |           | 28511    |          |         |
| A-15992                       |          | Front Sight Ramp 25-06                                            |  |           |                |           |          | 15992    |         |
| B-15635                       |          | Front Sight Ramp                                                  |  |           | 15635          |           |          | 15635    |         |
| B-28505                       |          | Front Sight Ramp Screw (2)                                        |  | 28505     | ----           |           | 28505    | ----     |         |
| A-22035                       |          | Front Guard Screw 25-06 (Long Action)                             |  |           |                | 22035     |          |          |         |
|                               |          | Magazine                                                          |  |           |                |           |          |          |         |
| C-15282                       |          | 222                                                               |  | 15282     |                |           |          |          |         |
| B-16716                       |          | 222, 17 Rem. (Blank C-17971)                                      |  |           | 16716          |           |          |          |         |
| "                             |          | 223, 222 Varmint                                                  |  |           |                | 16716     |          |          |         |
| C-16430                       |          | 270, 30-06, 7mm, 300 Win. Mag. (458, 375)                         |  | 25-06     | 264, 8 mm Rem. | Mag.      |          | 16430    |         |
| C-15284                       |          | 270, 30-06, 25-06                                                 |  |           |                |           | 15284    |          |         |
| C-15283                       |          | 243, 308, 6mm, 22-250                                             |  | 15283     |                |           |          |          |         |
| C-16715                       |          | 243, 6mm, 22-250                                                  |  |           | 16715          | ----      |          |          |         |
| "                             |          | 308                                                               |  |           | 16715          | ----      |          |          |         |
| B-16857                       |          | 7.62 Nato                                                         |  |           |                |           |          |          | 168     |
| C-16430                       |          | 25-06 (Long Action) Varmint                                       |  |           |                | 16430     |          |          |         |
| C-15284                       |          | 7mm                                                               |  |           |                |           | 15284    |          |         |
|                               |          |                                                                   |  |           |                |           | 90540    |          |         |
| C-90951                       |          | Magazine Follower 222                                             |  | 90951     | ----           | ----      |          |          |         |
| C-90951                       |          | 223, 17 Rem.                                                      |  |           | 90951          | ----      |          |          |         |
| C-90952                       |          | 7mm, 264                                                          |  |           |                |           | 90952    | ----     |         |
| "                             |          | 270, 30-06, 25-06                                                 |  |           |                |           | 90952    |          |         |
| "                             |          | 300 Win. Mag., 8 mm Rem. Mag.                                     |  |           |                |           |          | 90952    |         |
| C-91017                       |          | 270, 30-06, 25-06                                                 |  |           |                | 91017     |          | 91017    |         |
| C-90982                       |          | 243, 6mm, 22-250, 308                                             |  | 90982     | ----           | ----      |          |          |         |
|                               |          | 7.62 Nato                                                         |  |           |                |           |          |          | ----    |
| C-90952                       |          | 25-06 (Long Action) Varmint                                       |  |           |                | 90952     |          |          |         |
| B-15286                       |          | Magazine Spacer 222                                               |  |           | 15286          | ----      |          |          |         |
| B-15742                       |          | 222                                                               |  | 15742     | ----           | ----      |          |          |         |
| B-15286                       |          | 223, 17 Rem.                                                      |  |           | 15286          | ----      |          |          |         |

June, 1911

**BARBER - PRESALE R 0105710** R2506698

**BARBER - PRESALE R 0105711**

Illion Research Division

8 mm

|                          |  |                                                                                             |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      |                  |  |            |  |
|--------------------------|--|---------------------------------------------------------------------------------------------|--|-----------------------------------------------------|------|--|---------------------------------------------|--------------|----------------------------------------------------|--------------|--------------------------------------------|--------------|-----------------------------------------------------------------------------|-------------|------|------------------|--|------------|--|
| DATE<br>5-27-74<br>27-77 |  | MODEL 700 RIFLE - 1974<br>Bolt Action Repeater Center Fire<br>RIGHT HAND and LEFT HAND (LH) |  |                                                     |      |  | 17Rem<br>222<br>308<br>243<br>6mm<br>22-250 |              | 308<br>25-06<br>222<br>223<br>243<br>6mm<br>22-250 |              | 7mm<br>25-06<br>270<br>30-06<br>7mm<br>264 |              | 270 LH<br>7mm LH<br>30-06 LH<br>25-06<br>300M<br>270<br>30-06<br>7mm<br>264 |             |      |                  |  |            |  |
| SHEET<br>OF              |  | 8<br>9                                                                                      |  | Dotted line ( - - - - ) indicates same part number. |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             | 7.62 |                  |  |            |  |
| DWG.<br>NO.              |  | PART NUMBER                                                                                 |  |                                                     | Name |  |                                             | ADL<br>Short |                                                    | BDL<br>Short |                                            | BDL<br>Varm. |                                                                             | ADL<br>Long |      | BDL<br>Long      |  | BDL<br>MSR |  |
|                          |  |                                                                                             |  |                                                     |      |  |                                             |              | PART NUMBERS                                       |              |                                            |              |                                                                             |             |      |                  |  |            |  |
| A-18186                  |  | Stock Reinforcing Screw                                                                     |  |                                                     |      |  |                                             | 18186        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| C-25410                  |  | Recoil Pad Screw (2)                                                                        |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             | 25410       |      | ----             |  |            |  |
|                          |  | (See Recoil Pad for caliber use)                                                            |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      |                  |  |            |  |
| B-14473                  |  | Recoil Pad Spacer                                                                           |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             | 14473       |      | ----             |  |            |  |
|                          |  | (See Recoil Pad for caliber use)                                                            |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      |                  |  |            |  |
| C-90971                  |  | Recoil Pad Reinforcement, Magnum                                                            |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             | 90971       |      | ----             |  |            |  |
| E-33195                  |  | Stock - ADL (Check Patt. D-90976)                                                           |  |                                                     |      |  |                                             | 33195        |                                                    |              |                                            |              |                                                                             | 33196       |      | <del>33196</del> |  |            |  |
| "                        |  | Stock - ADL Magnum                                                                          |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             | 33197       |      | ----             |  |            |  |
| E-33205                  |  | Stock - BDL (Check Patt. D-91001)                                                           |  |                                                     |      |  |                                             |              |                                                    | 33205        |                                            |              |                                                                             |             |      | 33206            |  | 33205      |  |
| "                        |  | Stock - BDL Magnum                                                                          |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      | 33207            |  | 33207      |  |
| D-33295                  |  | Stock - Varmint                                                                             |  |                                                     |      |  |                                             |              |                                                    |              |                                            | 33295        |                                                                             |             |      | 33296            |  |            |  |
| <del>A-33760</del>       |  | <del>Stock - BDL - LH</del>                                                                 |  |                                                     |      |  |                                             | 33760        |                                                    |              |                                            |              |                                                                             | 33761       |      |                  |  |            |  |
| D-33405                  |  | Stock - BDL - LH                                                                            |  |                                                     |      |  |                                             |              |                                                    | 33405        |                                            |              |                                                                             |             |      | 33406            |  | 33405      |  |
| D-33405                  |  | Stock - BDL - LH Magnum                                                                     |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      | 33407            |  |            |  |
|                          |  | Stock - BDL - LH Magnum (S. & W. mag.)                                                      |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      |                  |  |            |  |
| A-26555                  |  | SWIVEL ASSEMBLY (2) (Q.D.)                                                                  |  |                                                     |      |  |                                             |              |                                                    | 26555        |                                            | ----         |                                                                             |             |      | 26555            |  |            |  |
| B-34095                  |  | Swivel Screw, Front                                                                         |  |                                                     |      |  |                                             |              |                                                    | 34096        |                                            | ----         |                                                                             |             |      | 34096            |  |            |  |
| A-15358                  |  | Swivel Screw, Rear                                                                          |  |                                                     |      |  |                                             |              |                                                    | 15358        |                                            | ----         |                                                                             |             |      | 15358            |  |            |  |
| D-26345                  |  | TRIGGER ASSEMBLY                                                                            |  |                                                     |      |  |                                             | 26345        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| D-32895                  |  | TRIGGER ASSEMBLY LH                                                                         |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      | 32895            |  |            |  |
| C-15478                  |  | Bolt Stop Release                                                                           |  |                                                     |      |  |                                             | 15478        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| C-90555                  |  | Bolt Stop Release LH                                                                        |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      | 90555            |  |            |  |
| B-26585                  |  | SAFETY ASSEMBLY                                                                             |  |                                                     |      |  |                                             | 26585        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| B-32900                  |  | SAFETY ASSEMBLY LH                                                                          |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      | 32900            |  |            |  |
| C-15370                  |  | Safety                                                                                      |  |                                                     |      |  |                                             | 15370        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| C-90556                  |  | Safety L.H.                                                                                 |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      | 90556            |  |            |  |
| C-14578                  |  | Safety Button                                                                               |  |                                                     |      |  |                                             | 14578        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| B-23220                  |  | Safety Detent Ball                                                                          |  |                                                     |      |  |                                             | 23222        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| B-15368                  |  | Safety Detent Spring                                                                        |  |                                                     |      |  |                                             | 15368        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| B-90557                  |  | Safety Detent Spring LH                                                                     |  |                                                     |      |  |                                             |              |                                                    |              |                                            |              |                                                                             |             |      | 90557            |  |            |  |
| B-17043                  |  | Safety Pivot Pin                                                                            |  |                                                     |      |  |                                             | 17043        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| A-17044                  |  | Safety Snap Washer                                                                          |  |                                                     |      |  |                                             | 17044        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| C-15666                  |  | Sear Safety Cam                                                                             |  |                                                     |      |  |                                             | 15666        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| A-17047                  |  | Sear Spring                                                                                 |  |                                                     |      |  |                                             | 17047        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| 15280                    |  | Trigger                                                                                     |  |                                                     |      |  |                                             | 15280        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| B-17053                  |  | Trigger Adjusting Screw                                                                     |  |                                                     |      |  |                                             | 17053        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |
| C-19461                  |  | Trigger Connector                                                                           |  |                                                     |      |  |                                             | 19461        |                                                    | ----         |                                            | ----         |                                                                             | ----        |      | ----             |  | ----       |  |

| DATE     |  | MODEL 700 RIFLE - 1974           |  |                                                     |       |           |      |           |      | 308       |       | 270 LH   |       |
|----------|--|----------------------------------|--|-----------------------------------------------------|-------|-----------|------|-----------|------|-----------|-------|----------|-------|
| 9-27-77  |  | Bolt Action Repeater Center Fire |  |                                                     |       |           |      |           |      | 25-06     |       | 7mm LH   |       |
| 5-27-76  |  | RIGHT HAND and LEFT HAND (LH)    |  |                                                     |       |           |      |           |      | 25-06     |       | 30-06 LH |       |
| SHEET OF |  | 9                                |  | Dotted line ( - - - - ) indicates same part number. |       | 222       |      | 17Rem.    |      | 222       |       | 25-06    |       |
| DWG. NO. |  |                                  |  | PART NAME                                           |       | ADL Short |      | BDL Short |      | BDL Varm. |       | ADL Long |       |
|          |  |                                  |  |                                                     |       |           |      |           |      |           |       |          |       |
| B-91128  |  |                                  |  | Trigger Engagement Screw                            | 91128 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| C-26655  |  |                                  |  | TRIGGER HOUSING ASSEMBLY                            | 26655 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| C-32905  |  |                                  |  | TRIGGER HOUSING ASSEMBLY LH                         |       |           |      |           |      |           |       |          | 32905 |
| A-14632  |  |                                  |  | Trigger Housing Rivet (4)                           | 14632 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| B-14630  |  |                                  |  | Trigger Housing Spacer, Front                       | 14630 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| B-14631  |  |                                  |  | Trigger Housing Spacer, Rear                        | 14631 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| C-30780  |  |                                  |  | Trigger Side Plate, Right                           | 30780 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| C-30780  |  |                                  |  | Trigger Side Plate, Right L.H.                      |       |           |      |           |      |           |       |          | 30781 |
| C-30780  |  |                                  |  | Trigger Side Plate, Left                            | 30781 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| C-90558  |  |                                  |  | Trigger Side Plate, Left L.H.                       |       |           |      |           |      |           |       |          | 90558 |
| C-24475  |  |                                  |  | Trigger Pin                                         | 24477 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| A-15400  |  |                                  |  | Trigger Spring                                      | 15400 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| A-15481  |  |                                  |  | Trigger Stop Screw                                  | 15481 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | ----  |
| C-15281  |  |                                  |  | Trigger Guard                                       | 15281 |           |      |           |      |           | 15281 |          |       |
| B-26370  |  |                                  |  | TRIGGER GUARD ASSEMBLY                              | 26370 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | 26371 |
| "        |  |                                  |  | TRIGGER GUARD ASSEMBLY 25-06 (Long Action)          |       |           |      |           |      | 26371     |       |          |       |
| C-16434  |  |                                  |  | Floor Plate                                         | 16434 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | 164   |
| C-19800  |  |                                  |  | Floor Plate                                         |       |           |      |           |      |           |       |          | 19800 |
| "        |  |                                  |  | Floor Plate 25-06 (Long Action)                     |       |           |      |           |      | 19800     |       |          |       |
| B-15291  |  |                                  |  | Floor Plate Latch                                   | 15291 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | 15291 |
| A-16451  |  |                                  |  | Floor Plate Latch Pin                               | 16451 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | 16451 |
| A-16452  |  |                                  |  | Floor Plate Latch Spring                            | 16452 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | 16452 |
| A-16453  |  |                                  |  | Floor Plate Pivot Pin                               | 16453 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | 16453 |
| D-26375  |  |                                  |  | Trigger Guard                                       | 26375 | ----      | ---- | ----      | ---- | ----      | ----  | ----     | 26376 |
| "        |  |                                  |  | Trigger Guard 25-06 (Long Action)                   |       |           |      |           |      | 26376     | ----  | ----     |       |
| A-14694  |  |                                  |  | SLING STRAP ASSEM. & MTGS. COMP                     | 14694 |           |      |           |      |           |       |          |       |