

check 1/17/78

563

INTERIM OPERATION AUTHORIZATION

CHANGE NO. 21554

"S" INTERIM OPERATION

"S" INITIATED

EXPIRES

"T" INTERIM OPERATION (DEPT. TO GET
CREDIT FOR STD. LABOR & EXPENSE)

"S" REISSUE

EXPIRES

"T" INITIATED

EXPIRES

"T" 1st REISSUE

EXPIRES

"T" 2nd REISSUE

EXPIRES

"T" 3rd REISSUE

EXPIRES

"S" AUTHORIZATION

Process or Chem. & Met. Engr.

"S" RE-ISSUE AUTHORIZATION

"S" OPERATION GOOD FOR 2, 3 MO. PERIODS MAX. "T" OPERATION GOOD FOR 4, 6 MO. PERIODS MAX.

ROUTE TO:	B.D. MATOSK	ORIGINAL ISSUE	1st REISSUE	2nd REISSUE	3rd REISSUE
CONTROL OFFICE BLDG. 46-2	J. POLVKA	1-18-77			
M & S GROUP LEADER	C.O. PARZEE	1-17-77			
PROCESS ENG. GROUP LEADER	J.J. BURRIS	1-17-77			
PRODUCTION SUPERVISOR	J.W. BOWEN	1-17-77			
PRODUCTION FOREMAN					
CHEM. & MET. OR					
PROCESS ENG. SUPERVISOR					
CONTROL OFFICE 46-2					

PROCESS RECORD REVISED:

PART NAME FINAL PISTOL ASSY

PART NUMBER _____

MODEL XP-100REQUESTED BY PRODUCTIONPROCESS
ENGINEERDEPT. # _____ WILL BE RESPONSIBLE TO PICK
UP AND REWORK _____ COMPONENTS BEYOND THIS
OPERATION.OPERATION NO. 170 T NAME ADJUST SAFETY DEPT. 15
OPERATION NO. _____ NAME _____ DEPT. _____DESCRIPTION OF CHANGE & REASON ADDED OP. 170 T TO COVER THE
WORK NECESSARY TO CONVERT M1600 SAFETY FOR
USE ON THE XP-100 AND TO STANDARDIZE
LABOR.

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
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DESCRIPTION OF COST _____

PRODUCTION COST - PREPARED BY M & S ENGINEER		
	COST INCREASE	
ITEM	PRESENT	PROPOSED
PRODUCTION FORECAST		
STD. HRS. PER 100		
DOLLARS PER 100		
TOTAL DOLLARS	X	
INVESTMENT DOLLARS	X	
PERCENT	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PRICESS CHANGE IS INITIATED.
ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED.
RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON.