

PROCESS RECORDS ASSEMBLY SHEETS

DATES AND REASONS FOR REVISIONS							
1/13/77 - ADDED NEW - RST							
DESCRIPTIVE INFORMATION				EQUIPMENT - TOOLS & GAGES			
THIS OPERATION WILL BE NECESSARY TO UTILIZE THE M/600 SAFETY ON THE XP-100. CAM HEIGHT ON THE M/600 SAFETY MUST BE ADJUSTED TO DECREASE THE LIFT OR THE SAFETY WILL NOT OPERATE IN THE XP-100. ADJUST SAFETY AND CAM AS NEEDED TO AVOID HARD-LIFT.							
OPERATION DESCRIPTION		OCC. No.					
ADJUST SAFETY		STD. HRS/C					
		STD. No.					
		EFF. DATE					
		PART No.					
		QA.					
PART NAME		SET UP TIME		MODEL No.		OPER. No.	
FINAL PISTOL ASSY. COOLANT				XP-100		170 T	
TYPE		MACH. HRS.		DEPT. No.		PAGE	
ZZI CAL				15		1 OF 1	
MACHINE							