

PROCESS RECORDS ASSEMBLY SHEETS

DATES AND REASONS FOR REVISIONS 1/19/77 - New - Joy 275563

7/26/77 - Chg. Exp. date - CP - 275563

DESCRIPTIVE INFORMATION

This operation will be necessary to utilize the M/600 Safety on the XP-100. Cam height on the M/600 Safety must be adjusted to decrease the lift or the Safety will not operate in the XP-100.

Adjust Safety and cam as needed to avoid hard-lift.

EQUIPMENT - TOOLS & GAGES

OPERATION DESCRIPTION	OCC. No.	STD. HRS/C	STD. No.	EFF. DATE						
Adjust Safety Expires <u>1/13/78</u>										
	PART No.									
	GA.									

PART NAME Final Pistol Assembly COOLANT _____ SET UP TIME _____ MODEL No. XP-100 OPER. No. 170-T
 TYPE _____ MACH. HRS. _____ DEPT. No. 15 PAGE 1 OF 1
 MACHINE