

1-20-75

MONTHLY REPORT

W. A. WARREN, JR.

2-1-77 TO 1-20-77

IN THE WEEKS FOLLOWING MY JOB CHANGE,
I SPENT CONSIDERABLE TIME HELPING OUT
MY REPLACEMENT. THIS WORK HAS DROPPED
OFF CONSIDERABLY LATELY.

P.I. COMMITTEE WORK AVERAGES TWO (2) HOURS/WEEK

THE FOLLOWING ^{742 NG} DIMENSIONAL PROBLEMS WERE
IDENTIFIED TO AND DISCUSSED WITH R&D:

- INTERFERENCE BETWEEN ACTION BAR TORE
AND BOLT CARRIER
- TOO LITTLE CLEARANCE BETWEEN BOLT CARRIER
LUG AND RECEIVER INSERT
- BOREHOLE BOLT DIMENSION DATUM AT FRONT OF
SHOULDER INSTEAD OF BOLT FACE

WE ARE AWAITING THEIR FOLLOWUP.

TRIP - TOTAL TWO (2) DAYS SPENT VISITING
SCHMIDT ROLL MARK VENDOR TO CLARIFY
OUR REQUIREMENTS ON NEW M1100 RECEIVER PATTERN
THEY ARE PROCEEDING WITH QUOTE.

I AM FOLLOWING UP WITH R&D ON
THE POSSIBILITY OF USING COMPUTER-GENERATED
GRAPHICS TO PROVIDE MODEL DRAWING PATTERN
AND/OR SCALED UP PATTERN FOR ROLL VENDOR.

OVER ~~---~~