

PROCESS RECORD CHANGE AUTHORIZATION

- ☐ PERMANENT CHANGE
☐ LONG DURATION ALTERNATE CHANGE

CHANGE NO.: 276641

EXPIRATION DATE:

INITIATED DATE: 1/31/78

ROUTE TO:

CONTROL OFFICE BLDG. 46-2		APPROVALS	DATE
METHODS & STDS. LEADER	J-POLIVKA	<i>[Signature]</i>	2-2-78
PROCESS ENGR. GROUP LEADER			
PRODUCTION SUPERVISOR	W-ACKLEY	WEA	2/3/78
AND PRODUCTION FOREMAN	R-HARGROVE	<i>[Signature]</i>	2-3-78
CHEM. & MET. SUPERVISOR			
OR PROCESS ENGR. SUPERVISOR	J-HILL	<i>[Signature]</i>	
CONTROL OFFICE BLDG. 46-2			
PROCESS RECORDS REVISED			2/8/78 <i>[Signature]</i>

MODEL NO.: X-P100 M-600 M-700 M-788REQUESTED BY: PRODUCTIONPART NAME: EXTRACTORENGINEER: MARSHALL HARDY

PART NUMBER:

DESCRIPTION OF CHANGE & REASON: EXTRACTOR MUST BE SHAPED TO BOLT
SHOULD BY ADJUSTING BOTH ENDS OF EXTRACTOR ON ALL
CALIBERS. CLAW OF EXTRACTOR MUST BE CHECKED ON
TENSION PLUG FOR GO + NO GO. add to operation "Assemble
Extractor to Bolt. M/600 ops 95, m/700 ops 95, x P100 & 788 ops 90

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE

☒ USE PRESENT PARTS ☐ HOLD FOR SALVAGE ☐ SCRAP PARTS ☐ REWORK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
DESCRIPTION OF COST: _____				

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER:

DATE:

REDUCTION IN COST			INCREASE IN COST		
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		
STD. HRS. PER 100			STD. HRS. PER 100		
DOLLARS PER 100			DOLLARS PER 100		
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON