

INTERIM OPERATION AUTHORIZATION

CHANGE NO. 276471

"S" INTERIM OPERATION

"S" INITIATED 12/1/77

EXPIRES 3/1/78

"T" INTERIM OPERATION (DEPT. TO GET CREDIT FOR STD. LABOR & EXPENSE)

"S" REISSUE

EXPIRES

"T" INITIATED

EXPIRES

"T" 1st REISSUE

EXPIRES

"T" 2nd REISSUE

EXPIRES

"T" 3rd REISSUE

EXPIRES

"S" AUTHORIZATION

Spencer Bennett
Process or Chem. & Met. Engr.

"S" RE-ISSUE AUTHORIZATION

"S" OPERATION GOOD FOR 2, 3 MO. PERIODS MAX. "T" OPERATION GOOD FOR 4, 6 MO. PERIODS MAX.

ROUTE TO:
CONTROL OFFICE BLDG. 46-2
M & S GROUP LEADER
PROCESS ENG. GROUP LEADER
PRODUCTION SUPERVISOR
PRODUCTION FOREMAN
CHEM. & MET. OR
PROCESS ENG. SUPERVISOR
CONTROL OFFICE 46-2

ORIGINAL ISSUE	1st REISSUE	2nd REISSUE	3rd REISSUE

PROCESS RECORD REVISED:

PART NAME SEAR BLOCK

PART NUMBER 26845

MODEL XP100

REQUESTED BY

PROCESS
ENGINEER

DEPT. # 67 WILL BE RESPONSIBLE TO PICK UP AND REWORK _____ COMPONENTS BEYOND THIS OPERATION.

OPERATION NO. 12-3 NAME BELT GRIND SAFETY CLEARANCE DEPT. 75
OPERATION NO. _____ NAME _____ DEPT. _____

DESCRIPTION OF CHANGE & REASON ELIMINATE BIND WITH SAFETY

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
---------------	---------------	----------------------	--------------	------------

DESCRIPTION OF COST

PRODUCTION COST - PREPARED BY M & S ENGINEER

ITEM	COST INCREASE	
	PRESENT	PROPOSED
PRODUCTION FORECAST		
STD. HRS. PER 100		
DOLLARS PER 100		
TOTAL DOLLARS	X	
INVESTMENT DOLLARS	X	
PERCENT	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PRICE CHANGE IS INITIATED.

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED.

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON.