

PROCESS RECORDS

DATES AND REASONS FOR REVISIONS 12/1/77- NEW - 2B

APPROVAL AND DATES

TOOLS, GAGES AND EQUIPMENT GA. OR CAL.

SPEED FEED

GRIND PER SAMPLE

OPERATION DESCRIPTION

PART NO.

26845

BELT GRIND SAFETY  
CLEARANCE

SET UP  
TIME

COOLANT

PART NAME SEAR BLOCK

MODEL No.

XP100

OPER. No. 12-3

TYPE MACHINE

DEPT. No. 75

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