

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
	PURCHASE INSPECTION BLANK #15718	92	30.	Draw	51
5.	Spot drill and ream Sear Block Pin hole and Trigger Link Roller hole. Spot, drill and ream Sear Block Stud hole.	75	35.	Inspect for Rockwell hardness	51
		75		To Dispatch Area - 84-3	
8.	File to deburr.	75			
10.	C'sink (3) holes both sides,	75			
12-8	Belt grind Safety Clearance.	75			
15.	Grind radius	67			
20.	Wash	61			
25.	Cyanide Harden	51			

DATES AND REASONS FOR REVISIONS		DATES AND REASONS FOR REVISIONS	
6/25/69	- Retyped from 8/19/68 - 267770		
2/4/72	- Chg. dept. # - Bower - 270401		
12/2/77	- Add op. 12-8 & chg. dept. nos. to 75 - BB 276471		
4/3/79	- OBSOLETE OP. 12-5 - PRG		

MODEL	PART NAME	PAGE	OF
XF100	Sear Block Assembly	1	1
	GA. OR CAL.		
	PART NO. 26845		

BARBER - PRESALE R 0106053

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - PRESALE R 0106053
R2507041