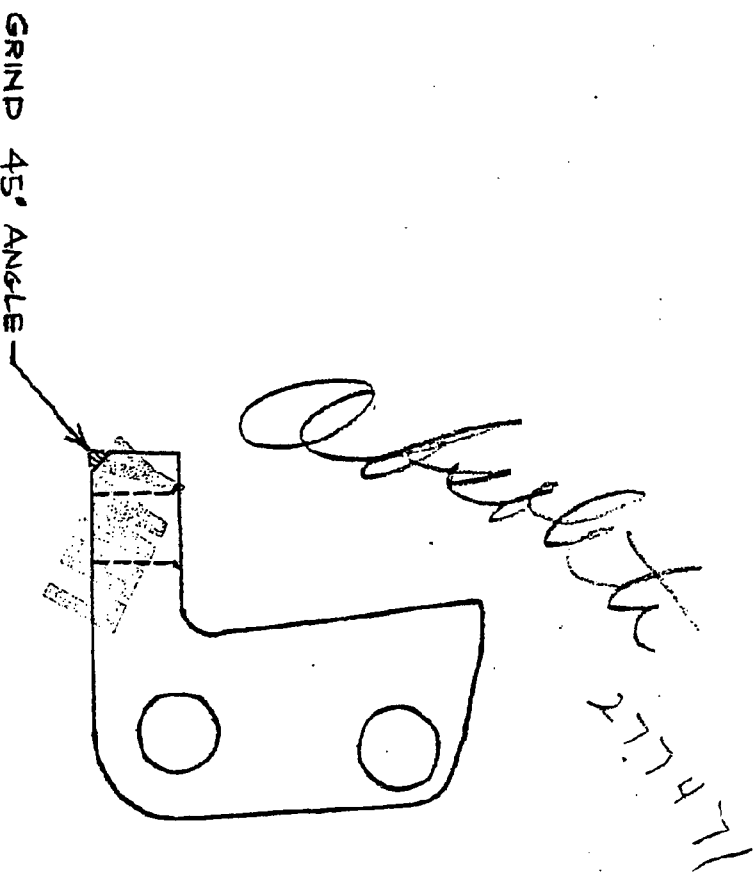


DATES AND REASONS FOR REVISIONS <u>12/1/77 - NEW S&B</u>	
DESCRIPTIVE INFORMATION	
 GRIND 45° ANGLE J. Barber 277471	
PART NAME <u>SEAR BLOCK</u>	COOLANT _____
TYPE _____	SET UP TIME _____
MACH. HRS. _____	MODEL NO. <u>XP100</u>
MACHINE _____	DEPT. NO. <u>75</u>
PAGE <u>1</u>	OPER. NO. <u>12-5</u>
OF <u>1</u>	_____