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DON'T SAY IT — WRITE IT

To Larry WilleDate 8/25/78From Jerry Helmer

700 ADL Press form (MIII or VINYL FINISH).

Eight stocks were watersoaked 8/22/78. Various processing of MIII and Vinyl were tried and the following systems are recommended:

MIII ; 1 coat (1 pass) MIII, assemble butt plate, level sand, 1 coat (1 pass) MIII.

VINYL ; 1 coat (1 pass) MIII, assemble butt plate, level sand, 1 coat (2 passes) Vinyl.

Inletting; These stocks had not been sanded and prepared along the rails and receiver cuts therefore true results for recovery in these areas are questionable. However the rails did seem to close up slightly and the receiver area opened up.

Conclusion: FSD should supply some completed stocks for watersoaking so that the inletting could be further tested.

REMINGTON ARMS CO.
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SAMPLES ON J. HELMER'S TABLE.

AUG 25 1978

ILION RESEARCH DIVISION

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