

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL XP-100 COMPONENT SAFETY BUTTONPART NO. C.DATE 5-14-76 COMPUTER HASSHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
5-	BLIND NYLON POWDER	A.D. 755 SAFETY BUTTON PROCESS - A.N. 14247			
10-	DRY NYLON POWDER	" "			
15-	TRANSITION MOLD	MINI-METER MOLDING MACH 4 CAVITY MOLD NEW INSERTS			\$975 ⁰⁰
- TO DISCARTH AREA -					
TOTAL					