

July 29, 1977

Mr. Madison E. Alderson  
2413 Country Club Prado  
Coral Gables, Florida 33134

Dear Mr. Alderson:

This is in reply to your letter of July 22, 1977 concerning trigger problems with your M/40XC.

To eliminate your problem we suggest that you reinstall the trigger adjusting ball, and trigger adjusting screw in proper place in housing. Screw in the trigger adjusting screw until it bottoms lightly. Then start adjusting trigger adjusting screw 1/4 of a turn at a time. This should be done using a trigger pull scale while holding barrel action in a padded vise. The bolt should be opened and closed each time the trigger is pulled. When the desired pull weight has been obtained the screw should be sealed using nail polish or airplane glue. This will prevent the trigger adjusting screw from moving under recoil.

If all parts are present, undamaged and instructions followed, gun should be returned to competition. In the event you are unable to accomplish this the gun should be taken to either of these Remington recommended gunsmiths:

National Gun Traders Inc.  
251 S. W. 22nd Ave.  
Miami, Florida 33135

or

The Gun Shop  
8945 Biscayne Blvd.  
Miami Shores, Florida 33153

The gun also may be returned to the factory. I hope I have been of service.

Sincerely,

F. E. Martin  
Ilion Research Division

FEM:bd