

PROCEDURE FOR MEASURING FIRING PIN INDENT ~~AND CRUSHER PRESS~~

ON

BOLT ACTION RIFLES, CENTERFIRE, AND SHOTGUNS (PUMPS & AUTOLOADERS)

I. METHOD: CRUSHER HOLDER WITH COPPER CRUSHER CYLINDER

A. Equipment Needed (Fig. ~~6-4~~ <sup>6-4</sup>)

- Copper Crusher Cylinders (annealed)
- A pedestal mounted dial indicator, graduated in <sup>0.005"</sup> ~~0.001"~~ of an inch.
- Deburring plate
- The crusher holder for the gauge or caliber of the firearm.
- ~~• Chamber cleaning brush~~
- Test Procedure Sheet
- <sup>Chamber</sup> Cleaning ~~Brush~~ <sup>Crush</sup>

Fig. No. ~~6-4~~ <sup>6-4</sup>

3" 

B. Procedure

1. Thoroughly clean the chamber of all residue or lubrication. ~~Use a felt cloth and a cleaning rod to do this.~~  
~~Use a chamber cleaning brush to do this.~~
2. Place the firearm into the gun saddle and put the safety switch to the "on" position. ~~(Set gun in the "on" position.)~~
3. Take a copper crusher and ~~very~~ rub one end on the deburring plate until a bright copper color appears. When this occurs, the crusher is deburred. (Fig. ~~6-4~~ <sup>6-5</sup>)

Fig. No. ~~6-4~~ <sup>6-5</sup>

3" 