

B. (CON'T)

- I4. Place the crusher into the crusher holder. Be sure that the deformity under the indent lines up into the groove. (Fig.#I6)

Fig. No. I6

- I5. Put the assembly onto the platform of the dial indicator. Lower the stylus into the indent. Move the holder around, allowing the stylus to locate the deepest point of the indent. The deepest point of the indent is the highest number that the dial arm stops at. (Figs. #I7 & #I8)

Fig. No. I7

Fig. No. I8

- I6. In Fig.#I8, the firing pin indent measures .015". The dial is graduated in .005". Put this measurement on the Test Procedure Sheet under Firing Pin Indent. This is the first of three firing pin measurements to be measured.
- I7. Repeat steps 3 thru I8, two more times. Record all the data on the Test Procedure Sheet. At the end of the third trial, The Test Procedure Sheet should look like this: