

B. (CON'T)

- 3. Take a copper crusher and rub the rimmed end on the deburring plate until a bright copper color appears. When this occurs, the crusher is deburred. (Fig.#2)

Fig. No. 2



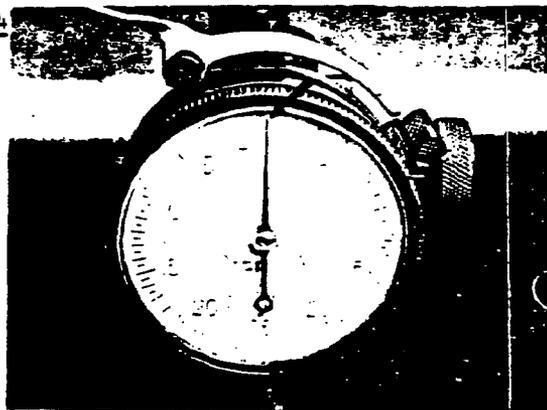
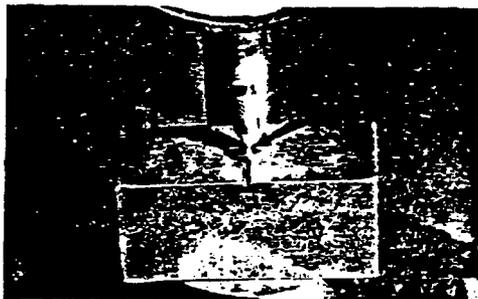
- 4. Place the crusher into the rimfire crusher holder and put the assembly onto the platform of the dial indicator. (Be sure that you insert the crusher into the holder with the grooved face of the holder facing up.) (Fig.#3)

Fig. No. 3



- 5. Lower the stylus onto the center of the crusher. Gently move the crusher holder in a circular motion to seat the stylus properly. Now adjust the dial on the indicator face plate until it reads "0". (Fig.#4)

Fig. No. 4



VPO SHEET PROTECTOR #54

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