

B. (CON'T)

In Fig. #15, the firing pin indent measures .0125".
(The dial is graduated in .0005") Put this measurement
on the Test Procedure Sheet under Firing Pin Indent.
This is the first of three firing pin indent measurements
to be measured.

- I4. Repeat steps 3 through I3, two more times. Record
all data on the Test Procedure Sheet. At the end of
the third trial, the Test Procedure Sheet should look
like this: Firing Pin Indent(in.)

1. .0125"

2. .013"

3. .012"

Trigger Pull(lbs.)

1. 5.25

2. 5.00

3. 5.50

- I5. Remington has set standards for trigger pull and firing
pin indent measurements. If the mean figure of either
measurement doesn't fall within the standards, note
this on the Test Procedure Sheet and notify Lab Supervision.
The standards are;

<u>MODEL</u>	<u>TRIGGER PULL</u>	<u>FIRING PIN INDENT</u>
Mohawk IOC	3.5 - 6.5 lbs.	.014"min. - .016"max.
40XB Sporter	3.0 - 5.0 lbs.(sealed at factory)	.019" min.&max.
40XR	2.0 - 4.0 lbs.	.019" min.&max.
Nylon 66	3.5 - 6.5 lbs.	.014"min. - .016"max.
540XR & Junior	1.0 - 5.0 lbs.	-----
54I-S Custom Spt.	3.0 - 5.0 lbs.	.017"min. - .025"max.
552	3.5 - 6.5 lbs.	.014"min. - .016"max.
572	" " "	.016"min. - .018"max.
580-58I-582	" " "	.017"min. - .025"max.
40X C.F.	1.5 - 3.5 lbs.	.018"min. - .026"max.
40XC	2.0 - 4.0 lbs.	" "
XP-100	1.5 - 2.750 lbs.	" "
Mohawk 600	4.0 - 6.0 lbs.	" "
700	3.0 - 5.0 lbs.	" "
700 Custom	" " "	" "
700 Classic	" " "	" "
700 Sniper	3.0 - 3.5lbs(sealed at factory)	" "
700 Varmint	2.0 - 4.0 lbs.	" "
742,7400,Four,		
760,7600,Six	3.5 - 6.5 lbs.	.019"min. - .025"max.