

PROCESS RECORDS

DATES AND REASONS FOR REVISIONS

NEW OP - 2-16-79 M-HANDY

~~DISCONTINUATION OF~~

APPROVAL AND DATES

TO	FROM	REASON	DATE
1.	LOG	QNTD PRINTER (START OF SHIFT)	
2.	PUSH	GUN TRUCK TO CODER STATION	
3.	CODE	GUNS ON TRUCK	
3A.	LIFT	GUN	
3B.	TYPE	IN SERIAL NUMBER FROM RECEIVER	
3C.	TYPE	IN INDEX NUMBER FROM PRODUCTION TICKETS	
4.	TEAR	OFF LABELS	
5.	PLACE	IN PROPER GUN POUCHES	
6.	PUSH	GUN TRUCK TO HOLDING AREA	

OPERATION DESCRIPTION	PART NO.
PRINT BOX	
END LABEL	

FINAL

PART NAME FINAL ASSEMBLY COOLANT SET UP TIME MODEL No. X P-100 OPER. No. 306

TYPE MACHINE DEPT. No. 55 PAGE 1 OF 1

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
303.	Proof test, test and target. - Passed Guns.	85	400R	Strip Defective Barrel and Receiver.	15
303J	Proof test, test and target - Rejected guns.	85	405R	Repair Fire Controls.	15
305.	Inspect for live ammunition.	85	410R	Strip Defective Bolts.	15
306	PRINT BOX END LABEL	55			
310.	Assemble Stock Assembly to Action and Final Inspection.	15			
337.	Inspect for live ammunition and oil metal parts. Assemble Packing Material and Pack Pistol.	55			
339R	Re-Pack.	55			
1/20/77 - Retyped and filed with process no. 275554 DATES AND REASONS FOR REVISIONS			DATES AND REASONS FOR REVISIONS		
1/20/77 - Added oper. 405R - Joy - 275554					
2-16-79 ADD CP 306 M-HARDY					
MODEL	XP100	PART NAME	Final Pistol Assembly		
		GA. OR CAL.		PAGE 2	OF 2
		PART No.			