

PROCESS RECORD CHANGE AUTHORIZATION

- ☐ PERMANENT CHANGE
☐ LONG DURATION ALTERNATE CHANGE

CHANGE NO.: 277628

EXPIRATION DATE:

ROUTE TO:

INITIATED DATE: 2/19/79

CONTROL OFFICE BLDG. 46-2		APPROVALS	DATE
METHODS & STDS. LEADER	W-J NEWKIRK	W.J. Newkirk	2/19/79
PROCESS ENGR. GROUP LEADER			
PRODUCTION SUPERVISOR	W-ACKLEY	W.A. Ackley	2/20/79
AND PRODUCTION FOREMAN	J-KELLY	J.L. Kelly	2/20/79
CHEK. & MET. SUPERVISOR			
OR PROCESS ENGR. SUPERVISOR	J-HILL	J. Hill	2/19/79
CONTROL OFFICE BLDG. 46-2			
PROCESS RECORDS REVISED			2/23/79 (B)

MODEL NO.: XP100 600 700 742 760 788REQUESTED BY: PEJ CPART NAME: BOX END LABELENGINEER: M HARDY

PART NUMBER:

DESCRIPTION OF CHANGE & REASON: ADD OPERATION TO MODELS
XP-100 - 600 - 700 - 742 - 760 - 788

TO COVER NEW SERIAL NUMBER RECORDING SYSTEM

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE

☐ USE PRESENT PARTS ☐ HOLD FOR SALVAGE ☐ SCRAP PARTS ☐ REWORK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
DESCRIPTION OF COST: _____				

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER:

DATE:

REDUCTION IN COST			INCREASE IN COST		
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		
STD. HRS. PER 100			STD. HRS. PER 100		
DOLLARS PER 100			DOLLARS PER 100		
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON