

file INCIPENT CRACKING
700 P/F

1-7-80

L.G.W.

1. Cause -
Unknown

2. Possible Approaches

a. Made new former from existing
P/F master. (Included in
latest estimate)

Cost - ~ \$10,000

b. Outlet after Press

1.) Experimental fixture to try ~ \$5,000

Some apparent problems:

- testing inletting
- skin stresses
- locating (width of rails, etc)

Added cost if successful:

- Extra operation (G-I machine)
- Extra sealing of inletting

c. Remove checking in dies

\$10,000

Problems:

- Possible die damage
- Only BDL's could be pressed

File XP-100

COSTS ARE NOT AVAILABLE ON THE TMM NET.

221 FIREBALL BARRYL

STD LABOR	175.850/C
+ 48% IND. REL	84.408
STD MAT'L	124.392/C
	384.65/C

450

Disassemble