

(Bolt Lock)

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

Bow Action

• SEQUENCE OF OPERATIONS •

MODEL AGAVE COMPONENT FIRING P.N ASSEMBLY

PART NO. _____

DATE 5-27-80 COMPUTER KOWALSKI

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	NOTE: SAME AS PRESENT M1690 FIRING PIN ASSEMBLY # 28600 PRESS EXCEPT FOR THE ADDITIONAL OPERATION)				
20	ASSEMBLE DETENT PLUNGER SPRING, DETENT PLUNGER WITH BOLT LATCH TO BOLT PUG & PIN (CROSS PIN) NOTE: TRY BOLT LATCH FOR PRESSURE	BENCH ASSEMBLING FIXTURE	NEW	30	60
	TO DISPATCH AREA				
	TOTAL				