

Cost Breakdown

12/17/20

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Component	Standard Material	Standard Labor	Direct Changes
Bolt Latch (new part, 2 drill press operations, heat treat & color)	\$.168	\$.115	\$.028
Bolt Plug (existing part + 3 special machine operations & deburr)	-	.377	.169
Bolt Assembly (existing part + 1 mill oper.)	-	.053	.101
Firing Pin Assembly (existing part + assem. oper)	-	.092	.0001
Detent Plunger (new part, heat treat & color)	.234	.0004	.0004
Detent Plunger Spring (new part)	.013	-	-
Detent Retaining Pin (new part)	.011	-	-
Final Assembly (added inspection element)	-	.014	-
Total	\$.426	\$.6514	\$.2985