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*Jim Hutton -
I would be very
much interested to know
why std labor is a factor of 10.
Slack x e to Hutton 12/1/80*

November 18, 1980

REMINGTON ARMS CO.
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ILION RESEARCH DIVISION

R. D. POLLEY

XP-100 Barrels
Finish Turn in R&D on N/C Lathe
Vs
Department 73 - New Britain Lathe

An economic evaluation has been completed on the PE&C proposal to transfer the Post GFM Finish Turning of the XP-100 Barrels from Research and Development (Dept. 98) to Production (Dept. 73).

The attached economic evaluation indicates a gross annual savings of \$7,280. This will provide an infinite return on the total operation expenditures of \$3800.

The proposed change will increase the machine burdening on the New Britain lathes to 58% in Dept. 73.

INDUSTRIAL ENGINEERING SECTION
W. J. Newkirk, Supervisor

W. J. Newkirk RWJH

by J. D. Kowalczyk

JDK/mc
Enc.