

JOHN LINDE

File m/780

RIVETLESS EXTRACTOR PROJECT RI-1328

A meeting was held on Feb. 19 to begin laying out a program to implement the Rivetless Extractor into both the M/700 and 788 product lines. Present were:

F. J. Barry
L. B. Bosquet
G. R. Bullis

R. W. Farrington, Jr.
J. W. Kelly

This was the first in a series of meetings to be held each Thursday at 2:00 P.M. The next meeting is scheduled for 2/26/81.

Discussion:

- There are presently two special machines (one for each model) which mill the Extractor clearance cuts in the Bolt Heads. These will require extensive redesign to perform the contoured cut necessary for the Rivetless Extractor. The revisions will require that each machine be taken out of service for a period estimated at 4-6 weeks. Plans will be formulated to provide components during this time to keep production moving on each model. Means discussed were:
 - enlist the help of the R & D N/C machining area.
 - build one new machine either outright or on a replacement project.

For the next meeting:

- Contact Plant Engineering and have the two machines (700 - #29186 and 788 - #30187) checked out to determine the condition of each. R. C. Bottini
- Issue all necessary TDR's for design by 2/27. R. C. Bottini
- Determine production requirements for both models on a per month basis. L. B. Bosquet

LBB
L. B. Bosquet

LBB:hf
1/19/81