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File
XP-100

April 1, 1981

R.L. Hall

XP-100 Stock Die Alteration
Versus Eb Machine "Mill Bbl. Form" Break-Even Point

The cost to alter the die is \$22,000; the labor and direct expense cost of Operation #95 "Mill Barrel Form" on the Eb's is \$84.409/C; therefore, the break-even point is at 26,063 stocks. At our annual production of 3,600 XP100's, the break-even point would occur in 7.2 years.

Industrial Engineering Section
R.W. Farrington, Jr., Supervisor

R.W. Farrington Jr.

By: A.F. Kozakowski, Jr.

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