

xc: C.B. Workman  
J. H. Carter  
D. J. Sanita  
E.G. Larson - Bpt.

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" \_\_\_\_\_

Ilion, New York  
April 29, 1981

*File m/700*

TO: J. P. LINDE  
FROM: J. W. BROOKS *JB*  
SUBJECT: RIFLES RETURNED TO CUSTOM REPAIR WITH ALTERED BOLTS

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I understand from Dennis Sanita that we now have a similar situation with returned rifles for repair that have altered barrels for different or larger calibers and possibly an altered bolt face. They now inform the customer that we cannot shoot or proof a rifle that has been altered outside the factory.

A rifle returned to Custom Repair that has had a bolt altered for a replacement extractor should not be shot or proofed unless the customer is notified and agrees to have a new bolt fitted. We feel this is similar to present policy.

JWB:sse  
Attach.