

Ilion Research Division

RD - 6514

DATE		Single Shot - Bolt Action Pistol							
5-1-81 9-29-80									
SHEET OF	1 3	Dotted line (- - - -) indicates same part number.							
DWG. NO.		PART NUMBER	221 Fireball	7mm BR Rem.	223	—			
PART NUMBERS									
B-31560		BARREL ASSEMBLY COMPLETE	31560	31561	31562				
C-34950		BARREL ASSEMBLY		34950					
D-26750		BARREL ASSEMBLY	26750		26751				
C-34945		Barrel (Blank 16484)		34945					
C-26760		Barrel (Blank 16470)	26760		34946				
B-15475		Barrel Bracket (Blank A-15487)	15475	----	----				
D-15476		Receiver	15476	----	----				
C-15483		Barrel & Receiver Marking							
B-15724		Barrel Stud (4)	15724						
D-28750		BOLT ASSEMBLY	28751	28753	28757				
D-28735		BOLT BODY ASSEMBLY	28737	28738	28737				
C-15407		Bolt Body	15407	----	----				
A-18493		Bolt Body Brazing Slug	18493	----	----				
D-28665		Bolt Head (Blank C-32820)	28667		----				
"		Bolt Head		28665					
A-18758		Bolt Pin	18758	----	----				
B-17011		Ejector Washer	17011	----	----				
D-15408		Bolt Handle (Blank D-16510)	15408	----	----				
C-20185		Bolt Handle Brazing Shim	20185	----	----				
A-17017		Ejector (Blank A-13974)	17017	----	----				
A-17676		Ejector Pin (Blank A-91802)	17676	----	----				
A-17019		Ejector Spring	17019	----	----				
C-91816		Extractor (Blank A-90523)		91816					
C-91906		Extractor (Blank A-90522)	91906		----				
A-28600		FIRING PIN ASSEMBLY	28600	----	----				
C-15676		Bolt Plug (Blank C-15674)	15676	----	----				
B-15410		Firing Pin (Blank B-16509)	15410	----	----				
B-17022		Firing Pin Cross Pin	17022	----	----				
C-23320		Firing Pin Head (Blank B-27975)	23321	----	----				
A-15411		Main Spring	15411	----	----				
C-91761		Bolt Stop (Blank C-16812)		91761	5 -				
C-15446		Bolt Stop (Blank C-16334)	15446						
A-15413		Bolt Stop Spring	15413	----	----				
C-24475		Bolt Stop Pin	24484	----	----				
A-15447		Forward Receiver Screw (Blank A-16502)	15447	----	----				
A-15485		Forward Receiver Screw Washer	15485	----	----				
A-15450		Rear Receiver Screw (Blank A-16503)	15450		----				
A-15484		Rear Receiver Screw Washer	15484	----	----				

DIVISION OF THE ARMY									
DATE		Single Shot Bolt Action Pistol							
11-18-80									
27-80									
6/6/80									
SHEET		2	Dotted line (- - - -) indicates same part number.						
OF		3							
DWG. NO.		PART NUMBER NAME			221	7mm			
					Fireball	BR Rem.			
					PART NUMBERS				
C-26840	REAR SIGHT ASSEMBLY				26840				
C-15727	Rear Sight Base (Blank 16668)				15727				
A-15733	Elevation Screw				15733				
A-15725	Rear Sight Eyepiece (Blank C-15726)				15725				
C-15728	Rear Sight Leaf (Blank C-16501)				15728				
B-15732	Rear Sight Windage Screw				15732				
A-15418	Rear Sight Nut				15418				
B-17034	Receiver Plug Screw 221 (3) 7mm (5)				17034	----	(Blank B-91913)		
D-26785	Rib				26785				
B-15417	Rib Screw (2) (Blank B-16507)				15417				
A-16968	Sight Screw Washer (4)				16968				
B-15416	Sight Screw (4) (Blank B-16508)				15416				
B-15449	Front Sight (Blank B-90948)				15449				
B-91763	Front Sight Ramp (Blank B-91762)					91763			
B-28505	Front Sight Ramp Screw (Blank B-90347)					28505			
C-91496	SAFETY ASSEMBLY				91496	----	----		
C-91494	Safety (Blank C-16329)				91494	----	----		
C-91495	Safety Button				91495	----	----		
B-23220	Safety Detent Ball				23222	----	----		
B-15432	Safety Detent Spring				15432	----	----		
B-17043	Safety Pivot Pin (Blank B-91918)				17043	----	----		
A-17044	Safety Snap Washer				17044	----	----		
D-26790	SEAR HOUSING ASSEMBLY				26790	----	----		
B-16925	Sear Housing Sub-Assembly				16925	----	----		
D-15452	Sear Housing (Blank D-15744)				15452	----	----		
B-17053	Sear Block Stop Screw (Blank B-91920)				17053	----	----		
C-14269	Sear Safety Cam (Blank C-91919)				14269	----	----		
C-24475	Sear Block Pin				24477	----	----		
A-15456	Sear Block Spring				15456	----	----		
C-15457	Trigger (Blank C-16872)				15457	----	----		
D-15458	Trigger Link (Blank D-16325)				15458	----	----		
A-15459	Trigger Link Pin (2) (Blank A-16505)				15459	----	----		
A-15460	Trigger Link Roller (2)				15460	----	----		
A-26845	SEAR BLOCK ASSEMBLY				26845	----	----		
B-15461	Sear Block (Blank B-15718)				15461	----	----		
A-15462	Sear Block Stud				15462	----	----		
C-24475	Sear Pin (2)				24476	----	----		

