

m/700 Bolt Action Cosh.

5-4-81

1. intro: Jim Barber. purpose - reduce cost.

2. review of model Gun: Fred. Walter -

3.

Start - Stock - 40% -

walnut -

1. redesigns - reduce machining cost - and handwork -

2. remove cheek piece

3. rounded edges

4

new materials -

1. fiberglass

2. super fill - thermoset

3. Buck - stain to look like walnut -

4. Cherry

5. maple

6. molded insert - eliminate all cut.

7. werner stock

8. Photo film

9. make skeleton stamped stock and
add laminations of wood through holes
etc. to hold material -

10. super fill -

11. -

#2

Continued -

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Grip Cap... Special -
 fore and aft - why - how change - etc -

Checking

- cut checking -
 press checking -
 size of pattern -

pastor - checking with nylon inserts.

m/700 Barrel - Receiver Assam.

Cost - Barrel Assam - 11.12 = 13%

Receiver - 8.21 = 9%

Labor Barrel/Receiver Assam 8.66 26%

material - " " " 4.45 13%

Expense " " " 4.22 33%

Sights - ?

1. Should we have one.
2. Should we drill and tap. Plug - no sights
3. Scope mounts with gun.
4. marketing - no iron sights.

Continued:

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Barrel/Receiver Assem:

Things to do:

1. Eliminate sights
2. Retain hammer marks -
3. investment cast -
4. stelar plastic (bored liner wound.)
5. Forged Receiver.
6. spec approach.
7. Put locking tabs in barrel.
8. magazine box concept.
- 9.

Bolt Assem. 7:35 8/6

1. forging one piece.
2. GFM. blank.
3. one piece bolt head & body - add handle.
4. investment cast one piece - ? - cost -
5. P.M. bolt handle.
- 6.