

## REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

*Remington*  
DUPONT*PETERS*  
DUPONT

Xc: C.B. Workman

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" \_\_\_\_\_

## MEMORANDUM OF MEETING

## NEW BOLT ACTION RIFLE

November 15, 1979

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PRESENT:      L. G. Wilke                      D. E. Bullis  
                 L. B. Bosquet                  J. W. Brooks ←  
                 D.D. Parker                   P.G. Johnson  
                 K. F. Blumer

This meeting was held so Process Engineering could look at the first proposed model and suggest problem areas of manufacture that should be reviewed before final prototype models are made.

1.      The checkering pattern is large and close to top of stock and bottom of grip. It may go over radius of grip and fore end too far for custom checkering.
2.      The top edge of stock along barrel and receiver should be approx. .050 min. width to meet present manufacturing processes.
3.      Define tang area with more detail to establish safety button clearance with stock, safety arm clearance to prevent breakthru during sanding, and possible machining operation to help improve blend sanding of tang area.
4.      It would be nice to have rear grip end radius as close as possible to radius on bottom of stock at rear of grip for machining purposes.
5.      Can bolt handle cut be described so that it can be put on at inletter rather than with Z-arm router.
6.      Inletting of floor plate should have as many common radii as possible and as large as possible.
7.      Screw holes in butt end of stock should be same as in M600 to use same fixtures if possible.
8.      Pitch should be same as M600 to use same fixtures if possible.

JWB:T  
Ilion Research Division